



# Accurate LED Source Modeling using TracePro

Presented by :

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**Moderator:**

Mike Gauvin

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Lambda Research Corporation

**Presenter:**

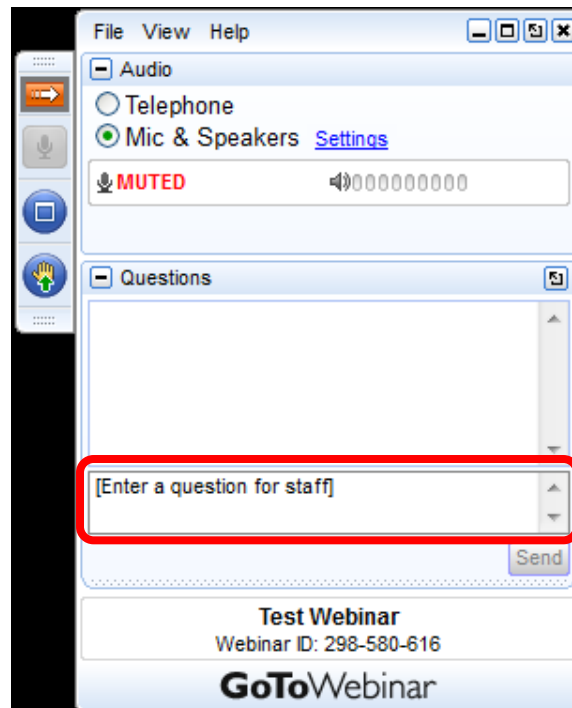
Dave Jacobsen

Senior Application Engineer

Lambda Research Corporation

# Format

- A 25-30 minute presentation followed by a question and answer session
- Please submit your questions anytime using Question box in the GoToWebinar control panel





# Accurate LED Source Modeling using TracePro

# Webinar Topics

- Introduction to Raytracing
- Requirements for Accurate Models
- Types of Source Models
- Source Modeling Tools in TracePro
- Choosing the Right Source Model
- Measured vs. Modeled Results
- Questions and Answers

# Additional Resources

- Past TracePro Webinars

- <http://www.lambdares.com/webinars/>

- TracePro Tutorial Videos

- <http://www.lambdares.com/videos/>

- TracePro Tutorials

- [http://www.lambdares.com/technical\\_support/tracepro/tutorials/](http://www.lambdares.com/technical_support/tracepro/tutorials/)

- TracePro Training Classes

- [http://www.lambdares.com/technical\\_support/training/](http://www.lambdares.com/technical_support/training/)

# Current TracePro Release

- **TracePro 7.2** – Released July 20, 2012
- Can be downloaded by anyone with a current Maintenance and Support Agreement
- [www.lambdares.com](http://www.lambdares.com)

# Modeling LEDs in TracePro

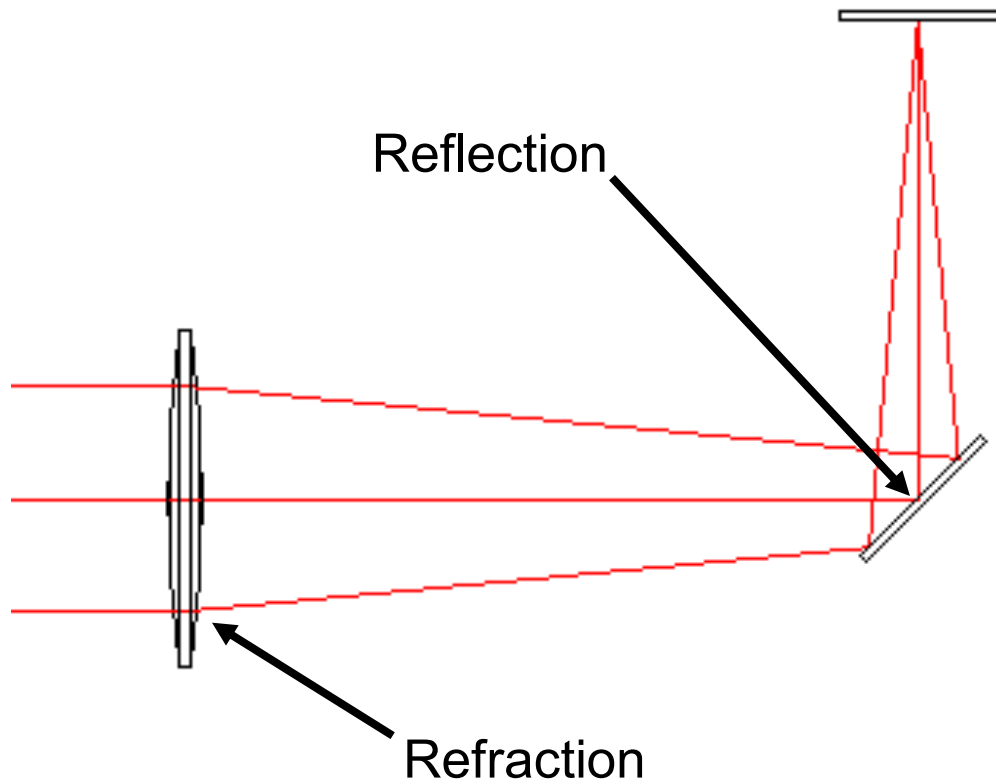


# Introduction to Raytracing

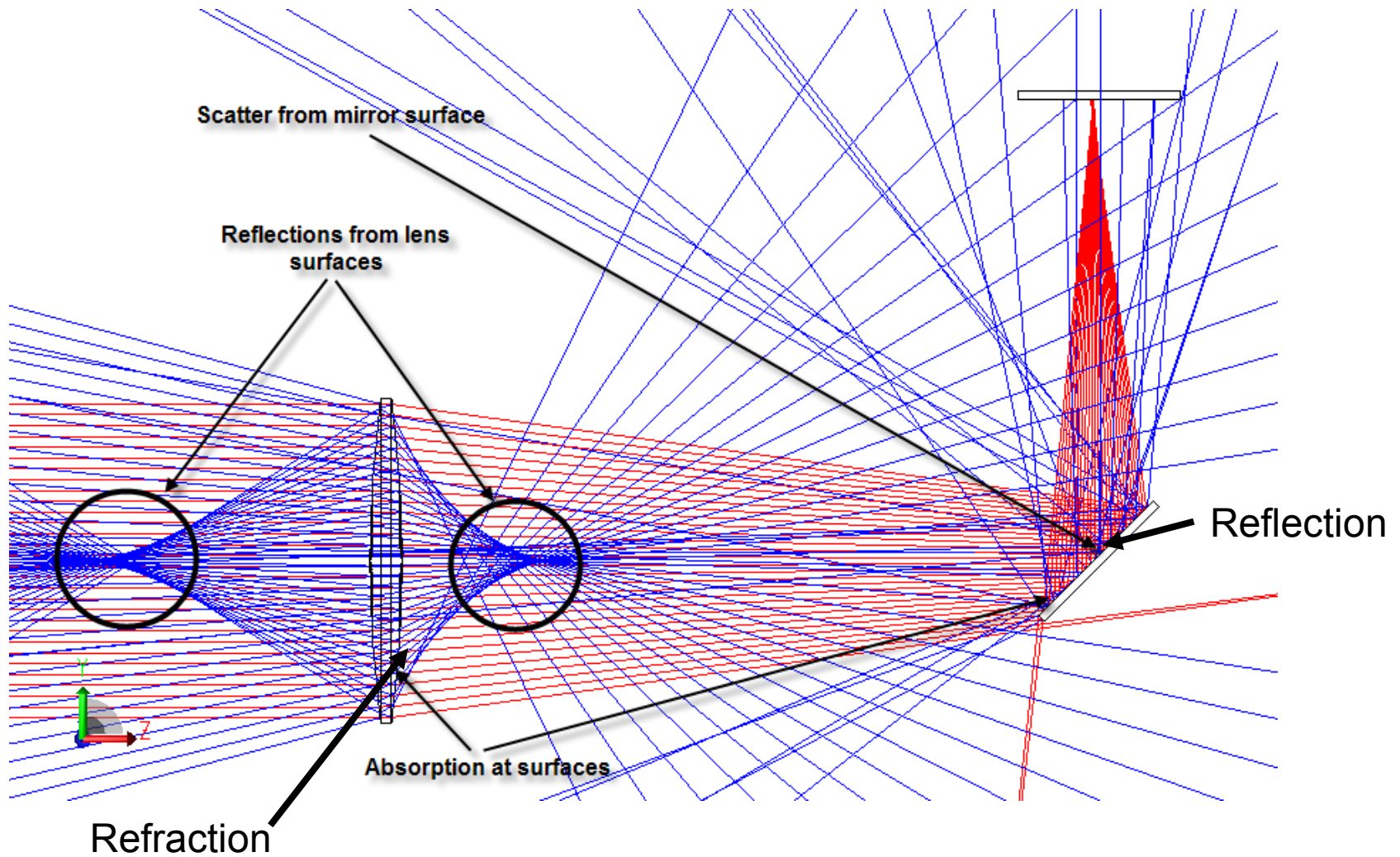
# Raytracing

- Raytracing is calculating the path a light ray will take through an optical system. This can take into account absorption, reflection, transmission, scattering, fluorescence, diffraction, etc...
- In most cases a large number of rays, millions or more, will need to be traced to get the most accurate answer.
- Computer programs such as TracePro can simplify this task.

# A Simple Raytrace Example

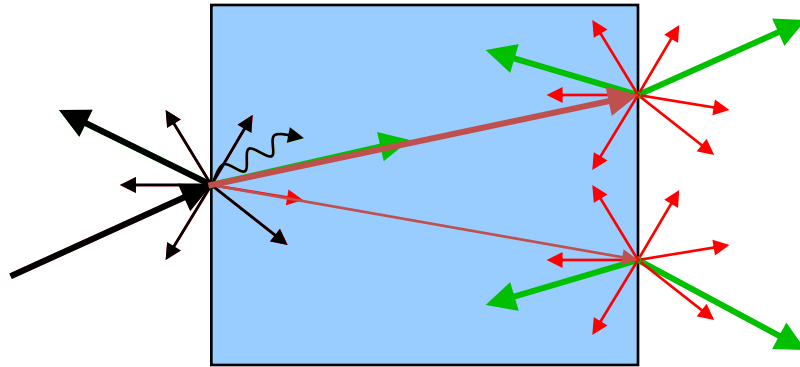


# A More Complete Raytrace Example



# Optical Analysis

**5 things can happen to light when it hits a surface...**

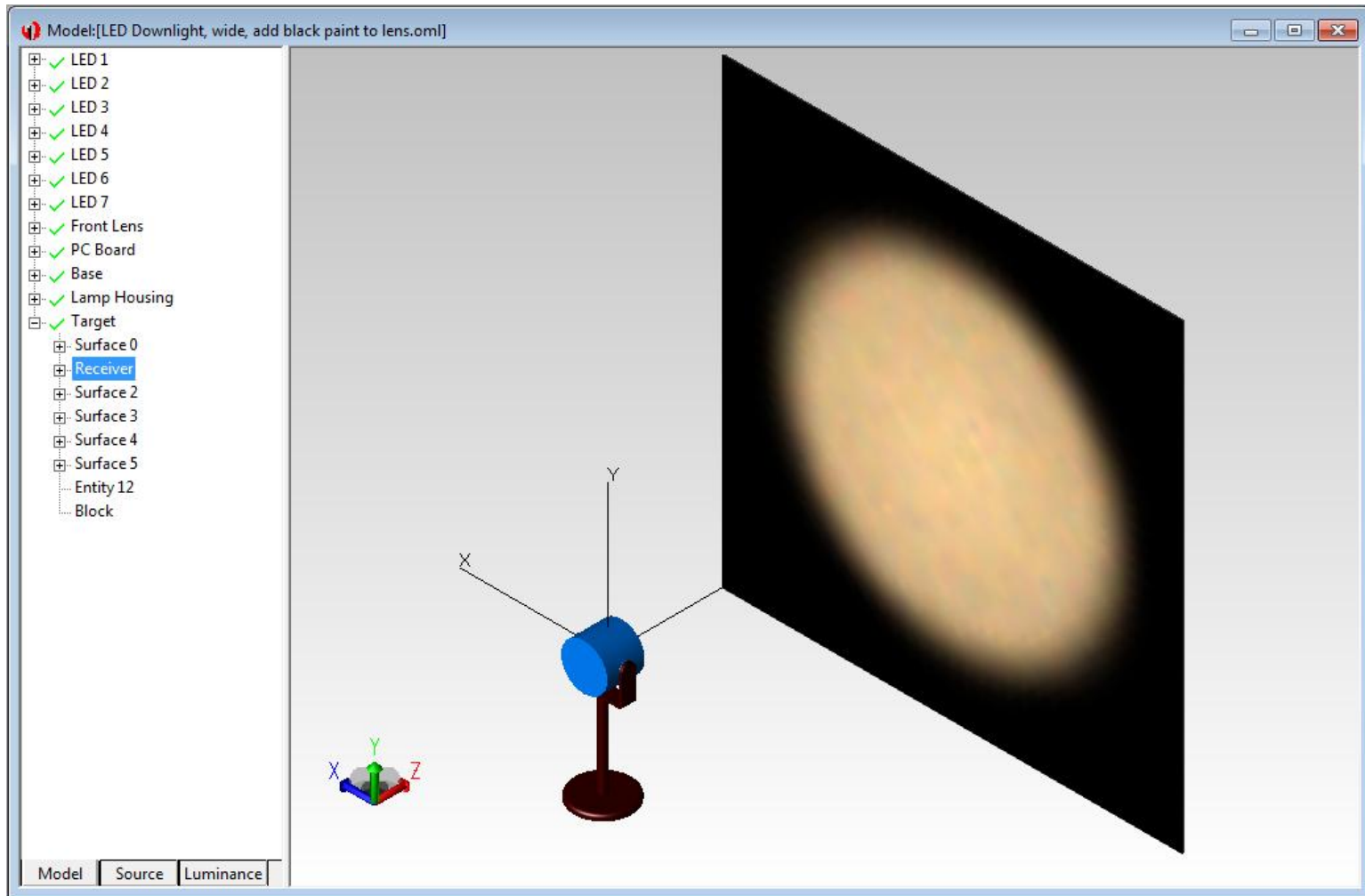


- Refract
- Reflect
- Absorb
- Forward Scatter
- Backward Scatter

**And it happens at each surface... (not to mention volume effects)**

**All of these items can vary as a function of temperature, wavelength, and incident angle**

# Optical Analysis



# Requirements for Accurate Models

# Accurate Models Require:

## •Accurate Geometry

- Create in TracePro
- Import from CAD programs such as SolidWorks, Pro/ENGINEER, CATIA, Inventor, etc...

## •Accurate Properties

- Surface – absorption, reflection, transmission, scattering
- Material – index of refraction, absorption/extinction coefficients
- Bulk Scatter – anisotropy, scatter coefficient
- Fluorescence – excitation, absorption, and emission spectra, concentration

## •Accurate Source Models

- Spectrum
- Beam pattern – azimuth and polar
- Emission



# LED Source Models

- **Point Sources**

- Single point of light

- **Grid Sources**

- Flat, 2-dimensional grid of points, annular or rectangular

- **Ray Files**

- Source measured in goniophotometer. File contains X,Y,Z starting positions for rays, X,Y,Z direction vectors, and flux.
  - Examples: opsira luca'rayset, LED manufacturer supplied data, IES/LDT files

# LED Source Models

- **Surface Source Properties**

- Can be any surface in the model, 2 or 3 dimensional. Contains spectral and beam pattern data.

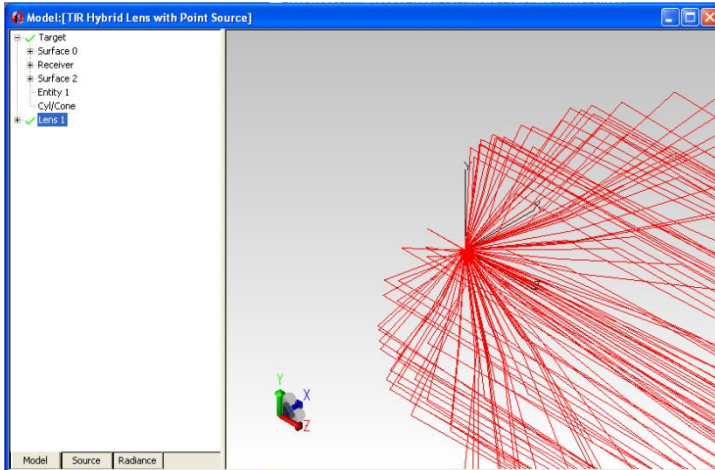
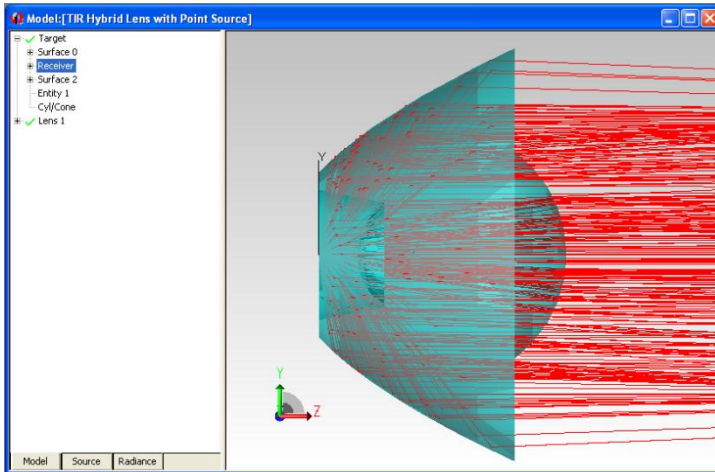
- **3D Solid Models**

- The 3D CAD model and the model properties determine the output of the LED.

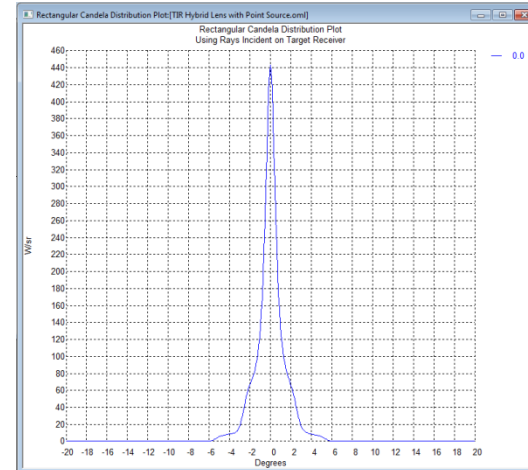
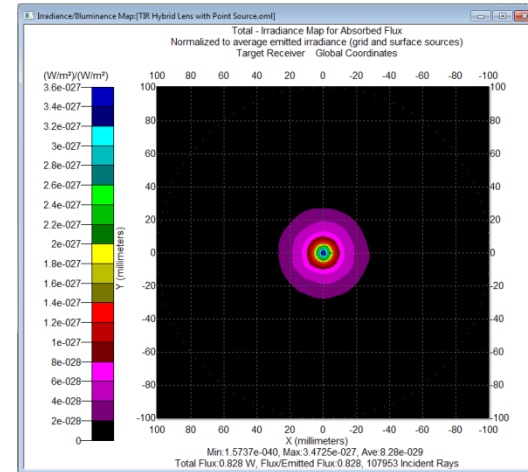
# Types of Source Models



# TIR Hybrid Lens with Point Source

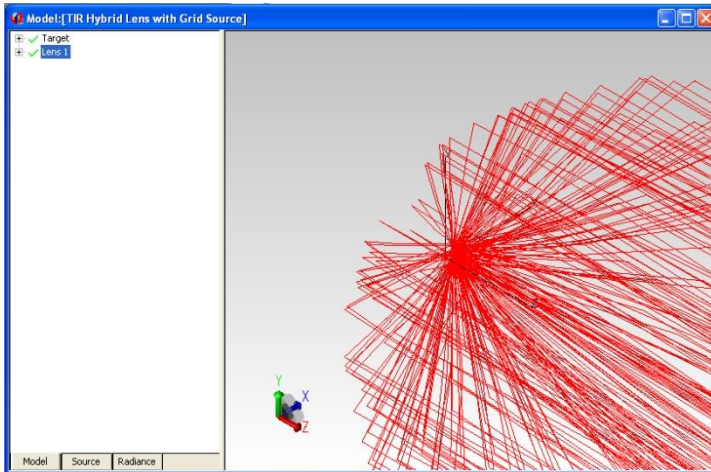
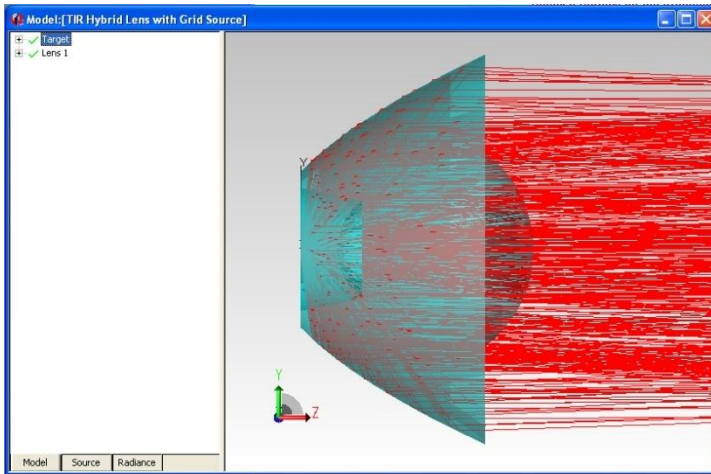


1-watt source

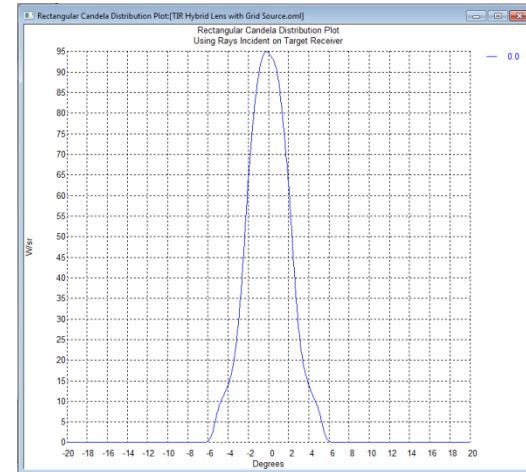
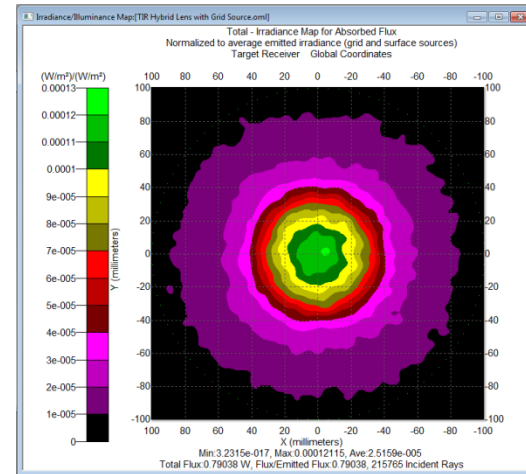


440 W/sr

# TIR Hybrid Lens with 1mm x1mm Grid Source

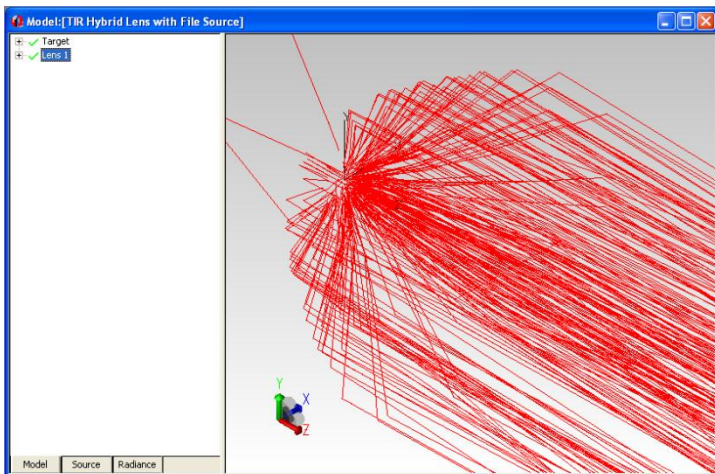
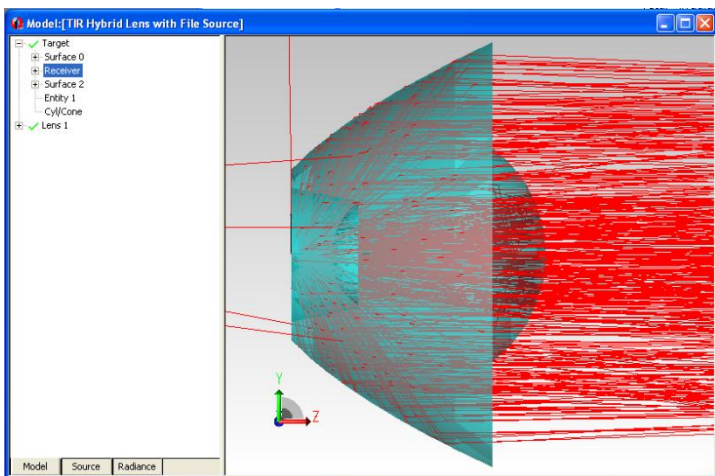


1-watt source

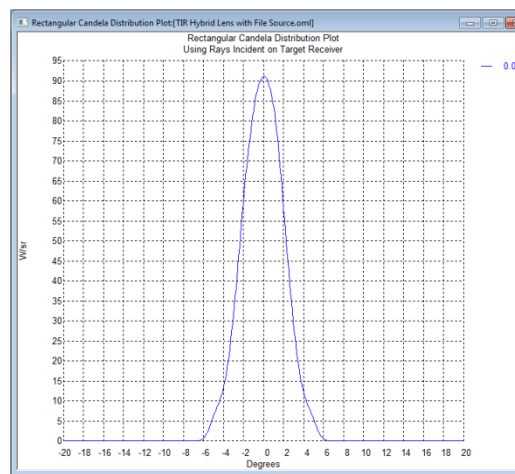
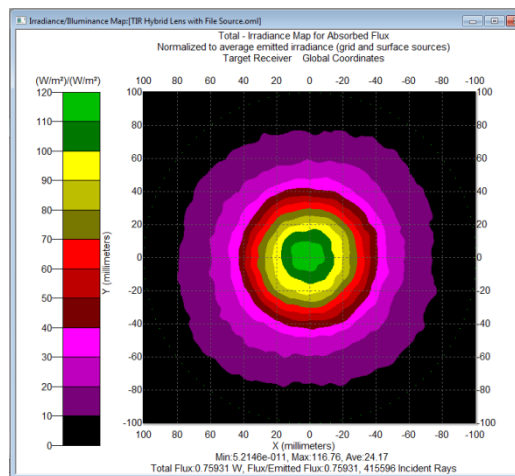


95 W/sr

# TIR Hybrid Lens with Ray File Source

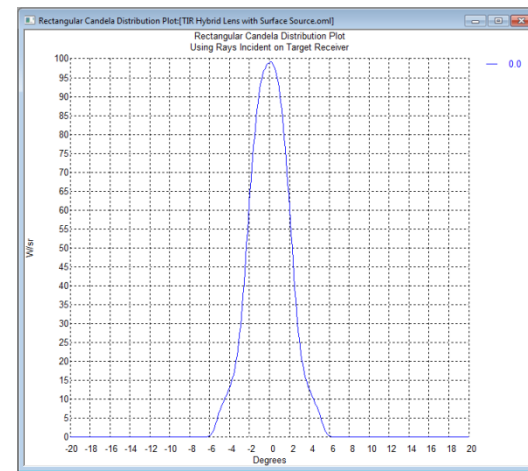
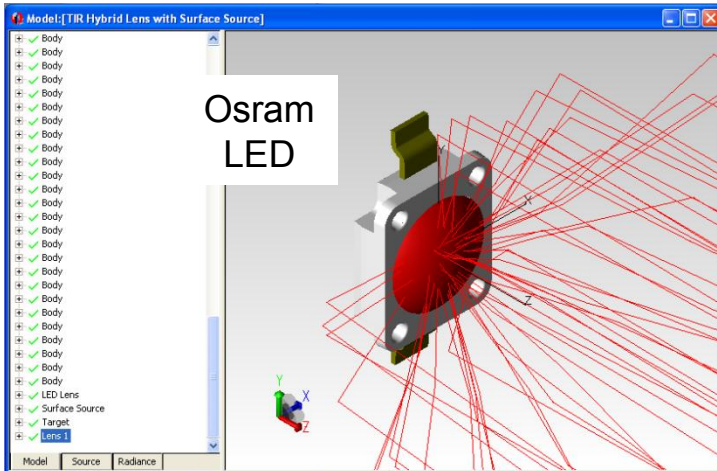
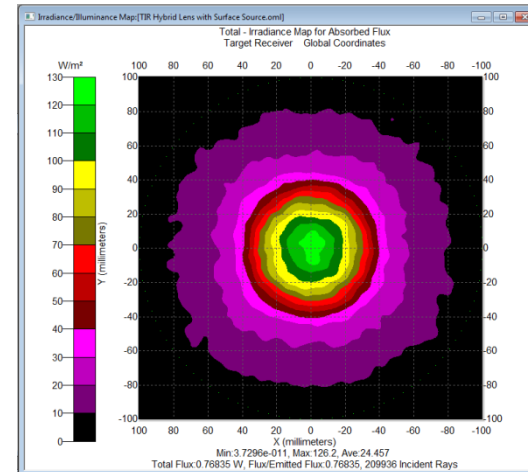
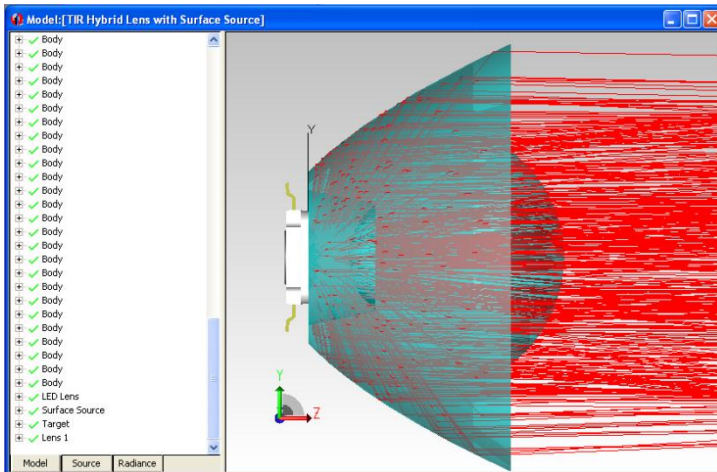


1-watt source



91 W/sr

# TIR Hybrid Lens with Surface Source Property



1-watt source

98 W/sr

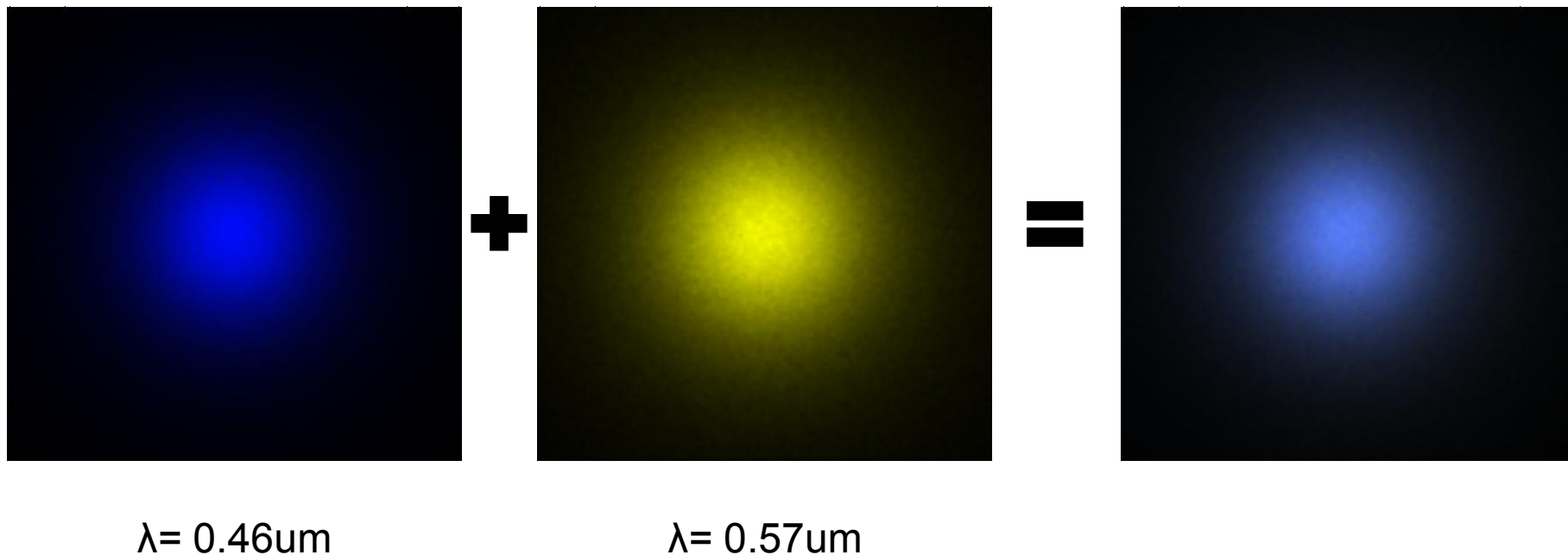


# Example of Ray File Data

```
!! source file:
TracePro Release: 6 0 2 |
Data for Block 1 surface 1
Linear units in mm
Data generated at 15:51:06 January 20, 2010
X Pos.          Y Pos.          Z Pos.          X Vec.          Y Vec.          Z Vec.          Inc Flux
0.000000000000000e+000 0.000000000000000e+000 4.900000000000000e+001 0.000000000000000e+000 0.000000000000000e+000 1.000000000000000e+000 9.164210624726462e-001
3.241904746004420e-002 0.000000000000000e+000 4.900000000000000e+001 -1.943468304810075e-002 0.000000000000000e+000 9.998111287112282e-001 9.164242320047675e-001
1.620952373002205e-002 2.807571866689163e-002 4.900000000000000e+001 -9.717341524050380e-003 -1.683092923415404e-002 9.998111287112282e-001 9.164242320047675e-001
-1.620952373002205e-002 2.807571866689163e-002 4.900000000000000e+001 9.717341524050373e-003 -1.683092923415404e-002 9.998111287112282e-001 9.164242320047675e-001
-3.241904746004420e-002 1.158548475946197e-016 4.900000000000000e+001 1.943468304810075e-002 0.000000000000000e+000 9.998111287112282e-001 9.164242320047675e-001
-1.620952373002205e-002 -2.807571866689174e-002 4.900000000000000e+001 9.717341524050387e-003 1.683092923415403e-002 9.998111287112282e-001 9.164242320047675e-001
1.620952373002205e-002 -2.807571866689163e-002 4.900000000000000e+001 -9.717341524050380e-003 1.683092923415404e-002 9.998111287112282e-001 9.164242320047675e-001
5.712924240950290e-002 0.000000000000000e+000 4.900000000000000e+001 -3.569226746605052e-002 0.000000000000000e+000 9.993628280275048e-001 9.164314560568593e-001
4.947537522558876e-002 2.856462120475134e-002 4.900000000000000e+001 -3.091041034426859e-002 -1.784613373302526e-002 9.993628280275048e-001 9.164314560568593e-001
2.856462120475156e-002 4.947537522558876e-002 4.900000000000000e+001 -1.784613373302526e-002 -3.091041034426859e-002 9.993628280275048e-001 9.164314560568593e-001
1.062959457824578e-016 5.712924240950290e-002 4.900000000000000e+001 0.000000000000000e+000 -3.569226746605052e-002 9.993628280275048e-001 9.164314560568593e-001
-2.856462120475145e-002 4.947537522558876e-002 4.900000000000000e+001 1.784613373302526e-002 -3.091041034426859e-002 9.993628280275048e-001 9.164314560568593e-001
-4.947537522558876e-002 2.856462120475134e-002 4.900000000000000e+001 3.091041034426859e-002 -1.784613373302526e-002 9.993628280275048e-001 9.164314560568593e-001
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-3.188878373473735e-016 -5.712924240950290e-002 4.900000000000000e+001 0.000000000000000e+000 3.569226746605052e-002 9.993628280275048e-001 9.164314560568593e-001
2.856462120475156e-002 -4.947537522558876e-002 4.900000000000000e+001 -1.784613373302526e-002 3.091041034426859e-002 9.993628280275048e-001 9.164314560568593e-001
4.947537522558876e-002 -2.856462120475134e-002 4.900000000000000e+001 -3.091041034426858e-002 1.784613373302528e-002 9.993628280275048e-001 9.164314560568593e-001
7.840016396490235e-002 0.000000000000000e+000 4.900000000000000e+001 -5.271353434212828e-002 0.000000000000000e+000 9.986096751469817e-001 9.164426412964354e-001
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6.005800994492994e-002 5.039465399403187e-002 4.900000000000000e+001 -4.038091050994879e-002 -3.388360673790594e-002 9.986096751469817e-001 9.164426412964354e-001
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1.361404560129381e-002 7.720908931006365e-002 4.900000000000000e+001 -9.153609176893731e-003 -5.191269730880322e-002 9.986096751469817e-001 9.164426412964354e-001
-1.361404560129376e-002 7.720908931006365e-002 4.900000000000000e+001 9.153609176893725e-003 -5.191269730880322e-002 9.986096751469817e-001 9.164426412964354e-001
-3.920008198245095e-002 6.789653365447013e-002 4.900000000000000e+001 2.635676717106413e-002 -4.565125986354653e-002 9.986096751469817e-001 9.164426412964354e-001
```

- Can be 1 million+ lines long
- Text or Binary file format
- Typically monochromatic only
- Upcoming updates to the Ray File format will permit full spectral data

# Osram LED Ray File in TracePro



Two Osram LW W5AM Ray Files, 5 Million Rays per Color, were used in this TracePro simulation

# IES and LDT Files are also Ray Files

- IESNA (Illuminating Engineering Society of North America)
- LDT are Eulumdat files
- Sometimes available for LED sources
- Please see our October 2010 webinar on using IES and LDT files in TracePro

# Example of IES File Data

IESNA:LM-63-1995  
[TEST]1  
[TESTDATE]05-Jun-2009 14:53:36  
[MANUFAC]Cree  
[LAMP]LED  
TILT=NONE  
1 35.9380 100.00 91 361 1 2 0 0 0  
1 1 0 29

Vertical angles

Horizontal angles

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43  
44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84  
85 86 87 88 89 90

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43  
44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84  
85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118  
119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149  
150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180  
181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211  
212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242  
243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273  
274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304  
305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335  
336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360

0.10363 0.10356 0.10278 0.10291 0.10340 0.10298 0.10423 0.10207 0.10245 0.10349 0.10254 0.10279 0.10322 0.10347 0.10137  
0.10175 0.10154 0.10145 0.10031 0.09949 0.09960 0.09930 0.10000 0.09876 0.09871 0.09822 0.09698 0.09764 0.09769 0.09466  
0.09510 0.09324 0.09300 0.09326 0.09238 0.09272 0.09175 0.08878 0.08819 0.08871 0.08843 0.08689 0.08539 0.08294 0.08215  
0.08231 0.08127 0.07854 0.07545 0.07688 0.07488 0.07389 0.07399 0.07124 0.07136 0.07038 0.06779 0.06717 0.06589 0.06156  
0.06021 0.05788 0.05662 0.05417 0.05120 0.05007 0.04815 0.04628 0.04433 0.04217 0.04012 0.04008 0.03638 0.03450 0.03435  
0.03180 0.02806 0.02737 0.02654 0.02523 0.02223 0.01820 0.01734 0.01633 0.01520 0.01360 0.01128 0.01045 0.00857 0.00682  
0.00288

Candela values

# Example of Surface Source Property Data

Emission can vary as a function of:

- Temperature
- Wavelength
- Polar Angle
- Azimuth Angle

Can be used to fully model the spectrum of a source

```
TracePro Surface Source Property Data
File Name      C:\Documents and Settings\
TracePro Release: 6 0 2
Database Version: 4 1 0
Data generated at 17:08:48 January 22, 2010

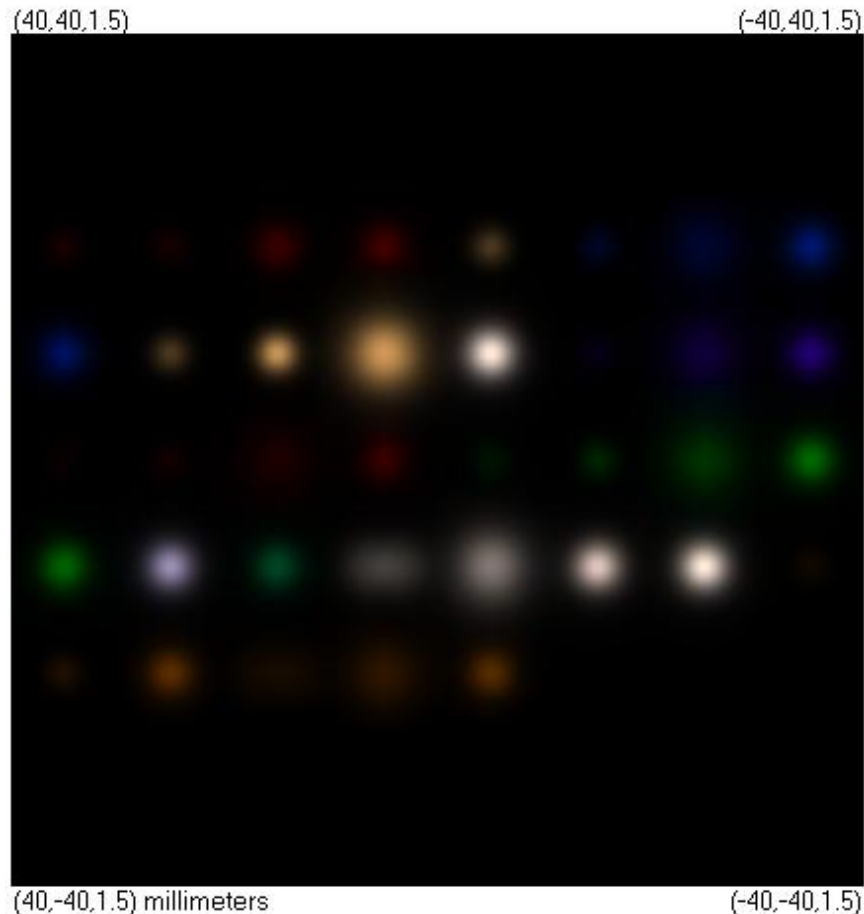
Name      PKI FX-1150
Catalog  Flashlamps
Description
User_Data      1
Spectral Type  3
Angular Type   4
Units          0
Quantity       1
Emission       1
wavelength1    0
wavelength2    0
Angle1        90
Angle2        10

Temperature    wavelength    PolarAngle    AzimuthAngle    Emissivity
300            0.204        0              0                0.1621716
300            0.204        0              20               0.1621716
300            0.204        0              40               0.1621716
300            0.204        0              60               0.1621716
300            0.204        0              80               0.1621716
300            0.204        0              100              0.1621716
300            0.204        0              120              0.1621716
300            0.204        0              140              0.1621716
300            0.204        0              160              0.1621716
300            0.204        0              180              0.1621716
300            0.204        0              200              0.1621716
300            0.204        0              220              0.1621716
300            0.204        0              240              0.1621716
300            0.204        0              260              0.1621716
300            0.204        0              280              0.1621716
300            0.204        0              300              0.1621716
300            0.204        0              320              0.1621716
300            0.204        0              340              0.1621716
300            0.204        2.045         0                0.161919
300            0.204        2.045         20               0.1619135
300            0.204        2.045         40               0.161946
300            0.204        2.045         60               0.1620167
300            0.204        2.045         80               0.162176
```

# Example of Surface Source Property Results

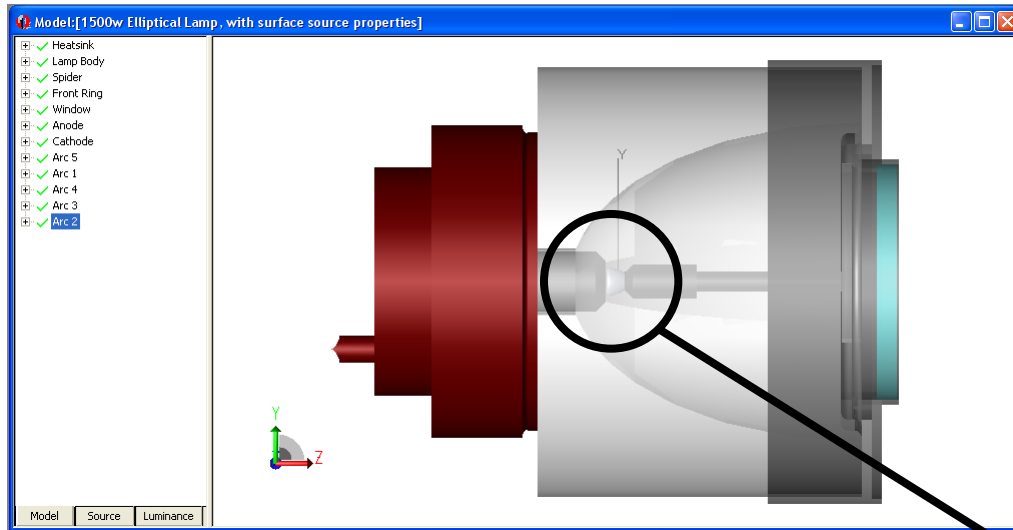
Total - True Color Map for Absorbed Flux  
Target Receiver

Osram Golden Dragon LEDs  
and the  
TrueColor Irradiance Map in  
TracePro

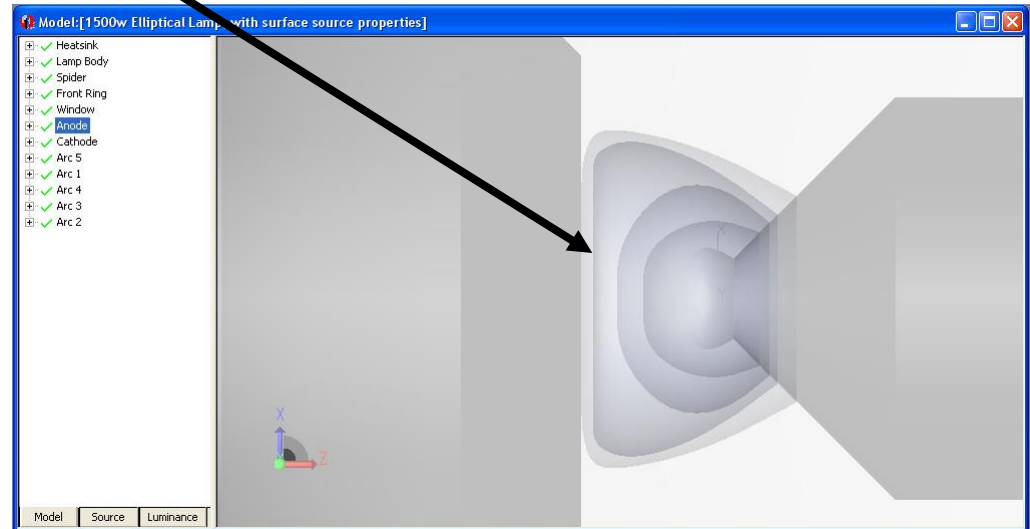


True Color Total Flux:0.66324 W 917561 Incident Rays

# Another Surface Source Property Application



**Arc model showing  
luminous intensity  
distribution**

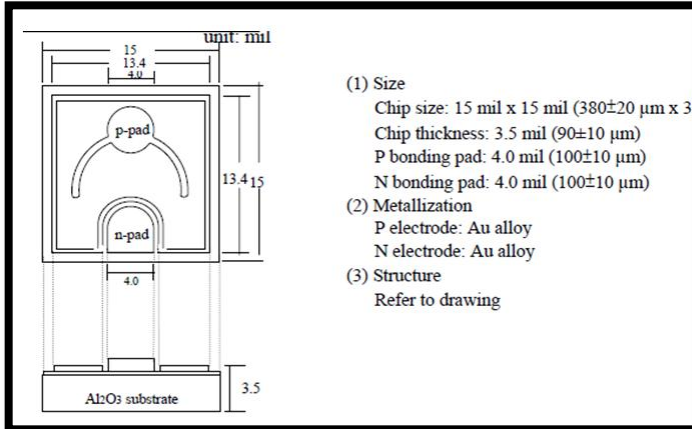


# 3D Solid Model of LED – Getting Started

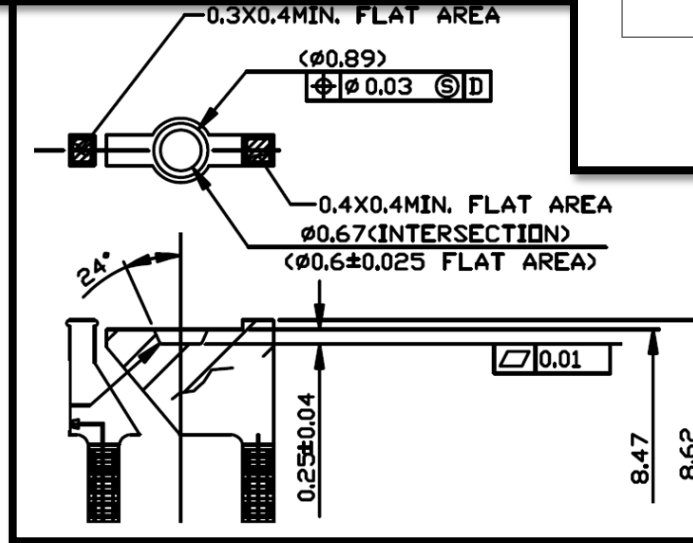
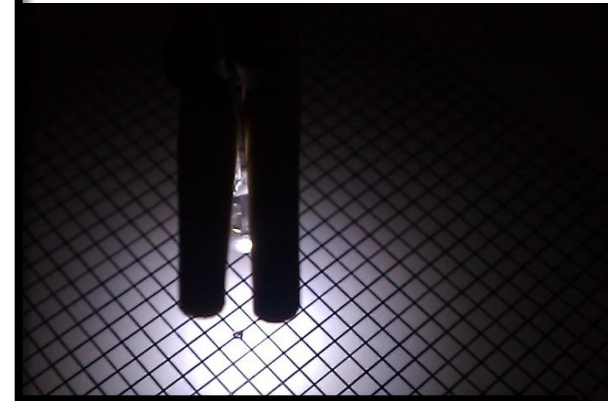
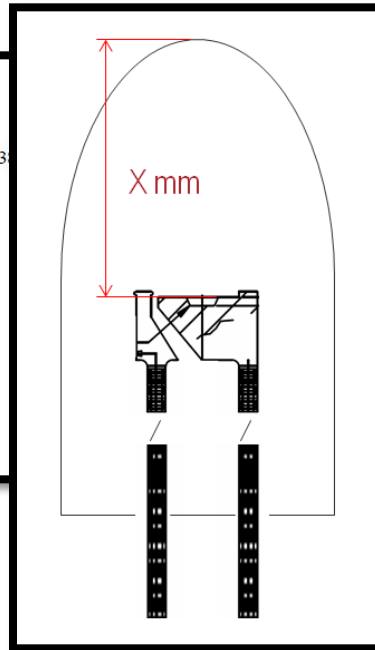
- Physical information about LED model including the die and mount
- Optical properties such as surface properties, material properties, and flux
- Geometric shape of the optical components, such as the epoxy or secondary optics
- Specifications of phosphor material including excitation, absorption, and emission spectra
- Experimental/measured data for calibrations



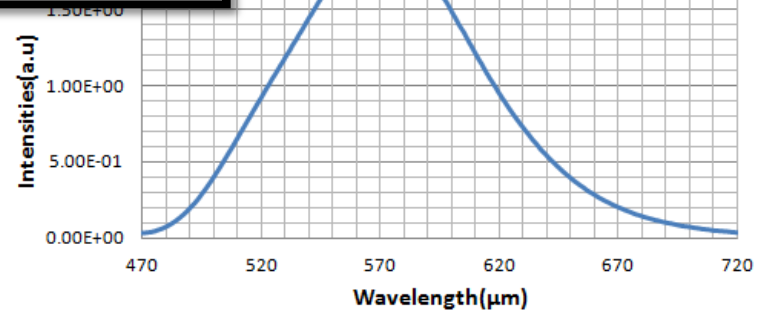
# 3D Solid Model of LED – Getting Started



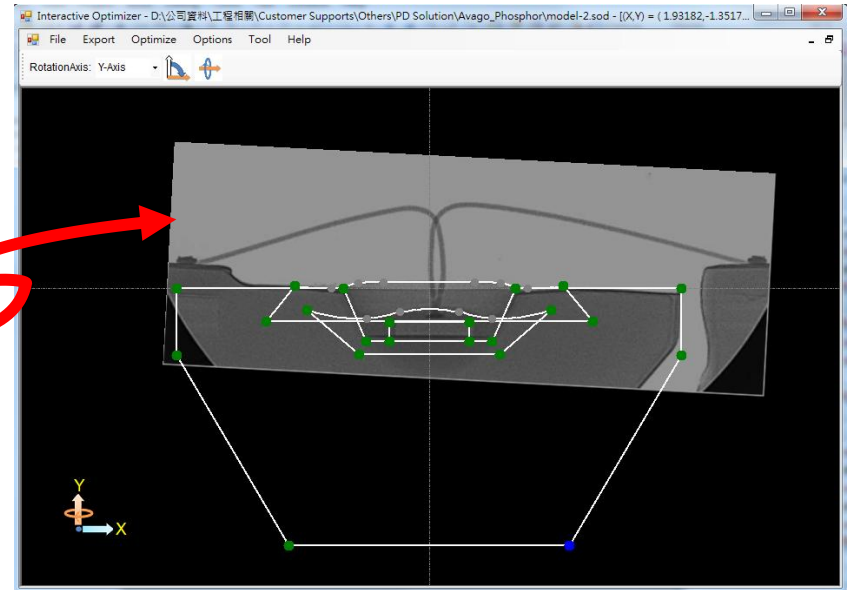
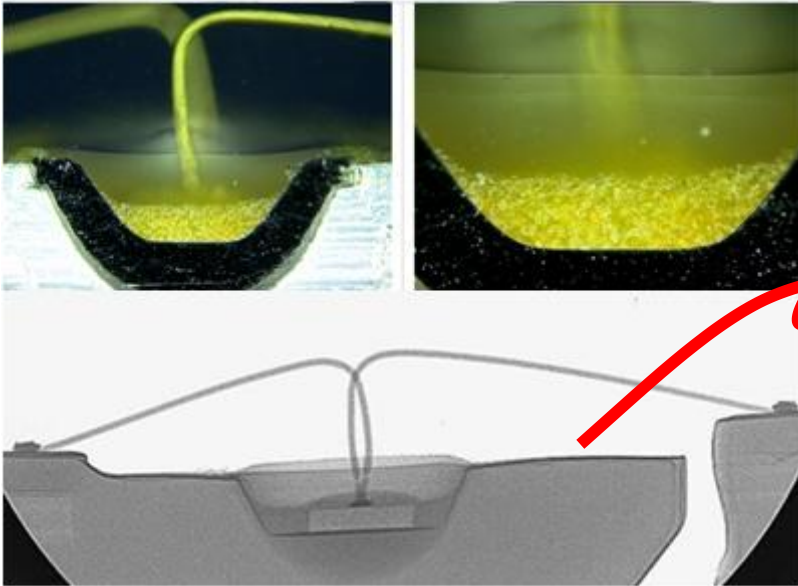
- (1) Size  
Chip size: 15 mil x 15 mil ( $380 \pm 20 \mu\text{m} \times 380 \pm 20 \mu\text{m}$ )  
Chip thickness: 3.5 mil ( $90 \pm 10 \mu\text{m}$ )  
P bonding pad: 4.0 mil ( $100 \pm 10 \mu\text{m}$ )  
N bonding pad: 4.0 mil ( $100 \pm 10 \mu\text{m}$ )
- (2) Metallization  
P electrode: Au alloy  
N electrode: Au alloy
- (3) Structure  
Refer to drawing



Emission

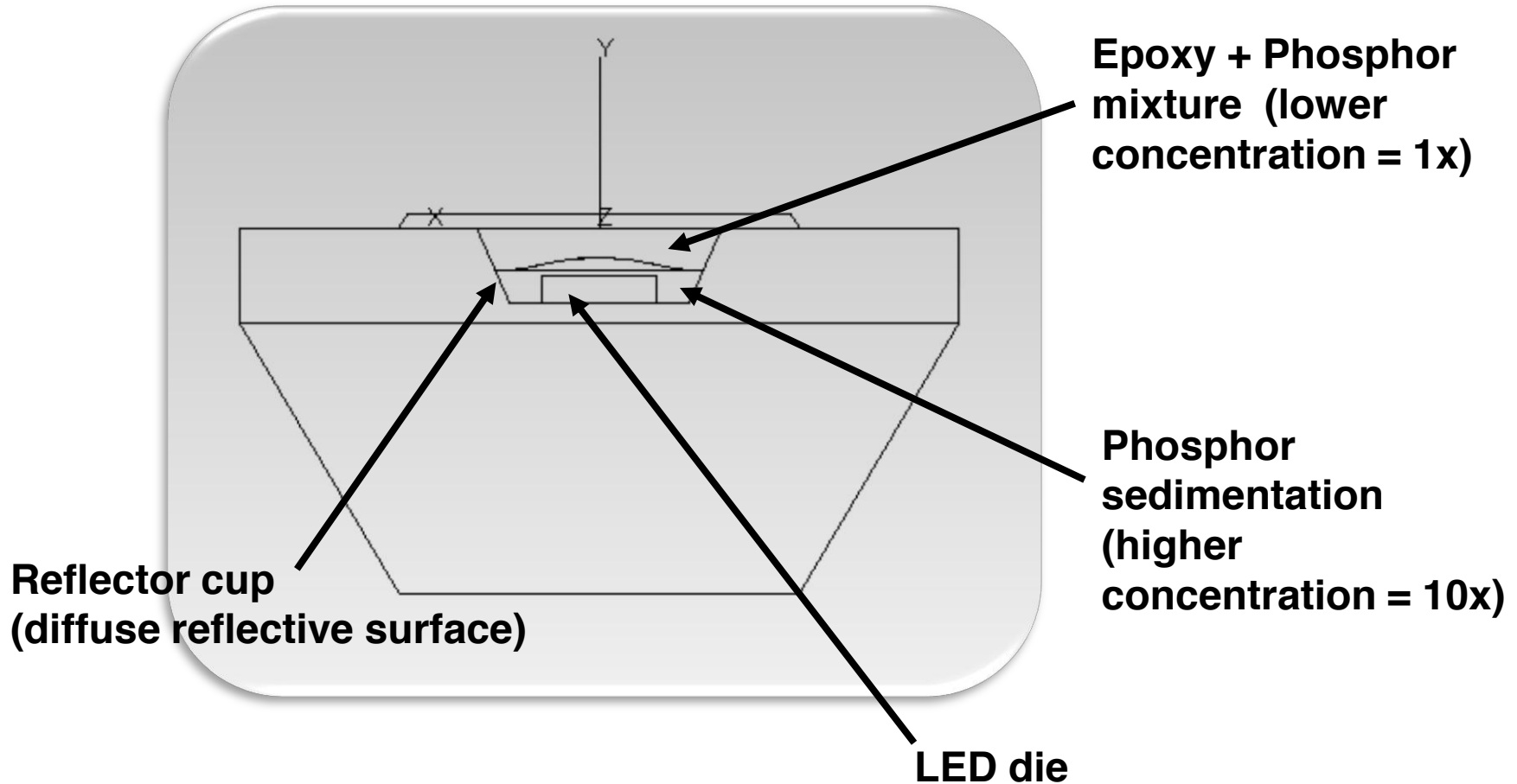


# 3D Solid Model of LED

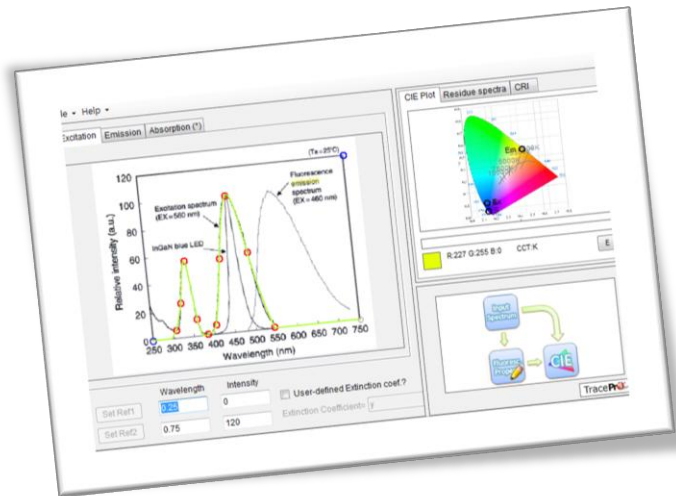


**For a layered phosphor (sedimentation) , we can use the side-view image to create the solid model in the TracePro Interactive Optimizer**

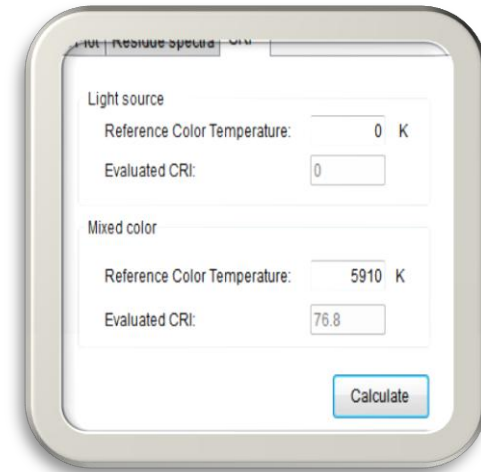
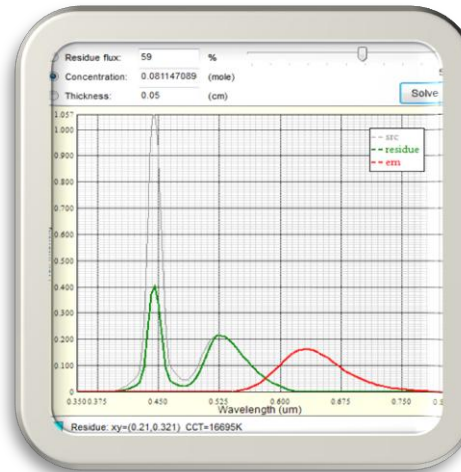
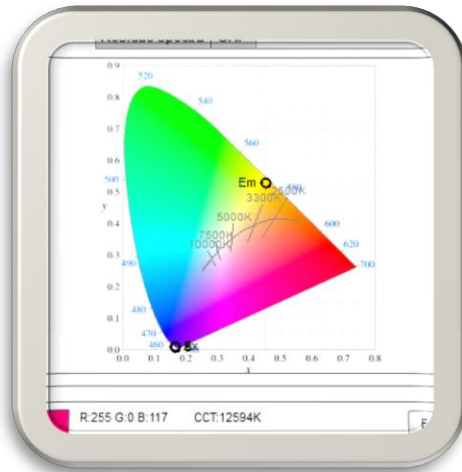
# 3D Solid Model of LED



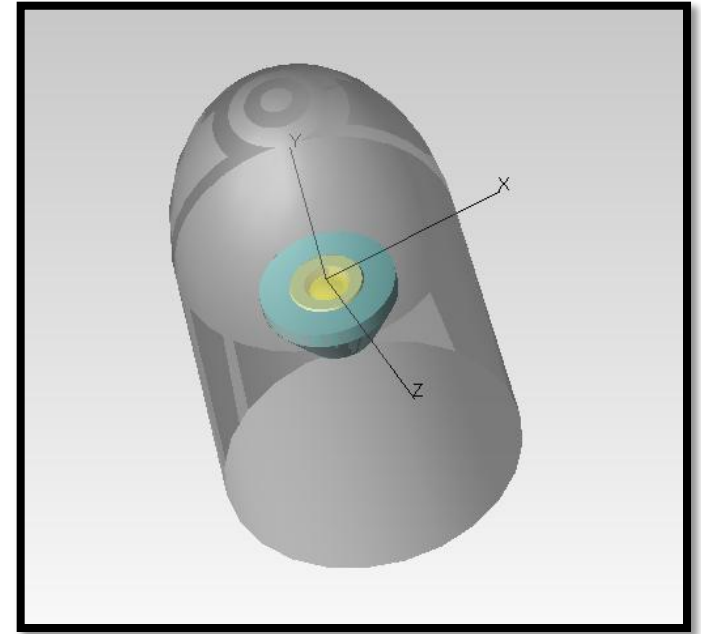
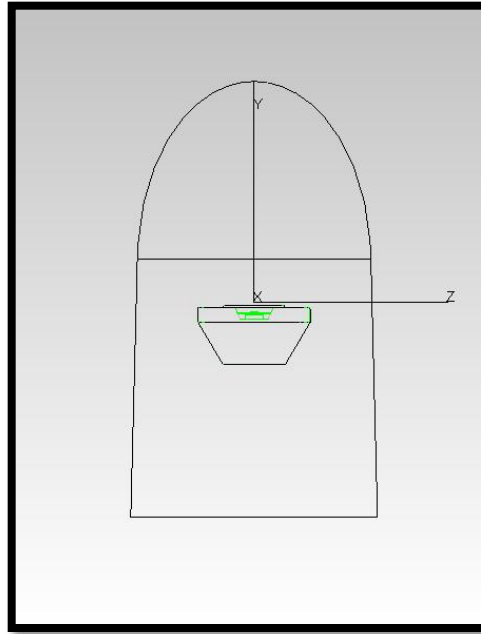
# 3D Solid Model of LED



- **TracePro Fluorescence Property Generator Utility**
  - Color analysis (CIE, CCT, CRI)
  - Prediction of mixed color
  - Estimation of the thickness and concentration of the phosphor layer



# 3D Solid Model of LED

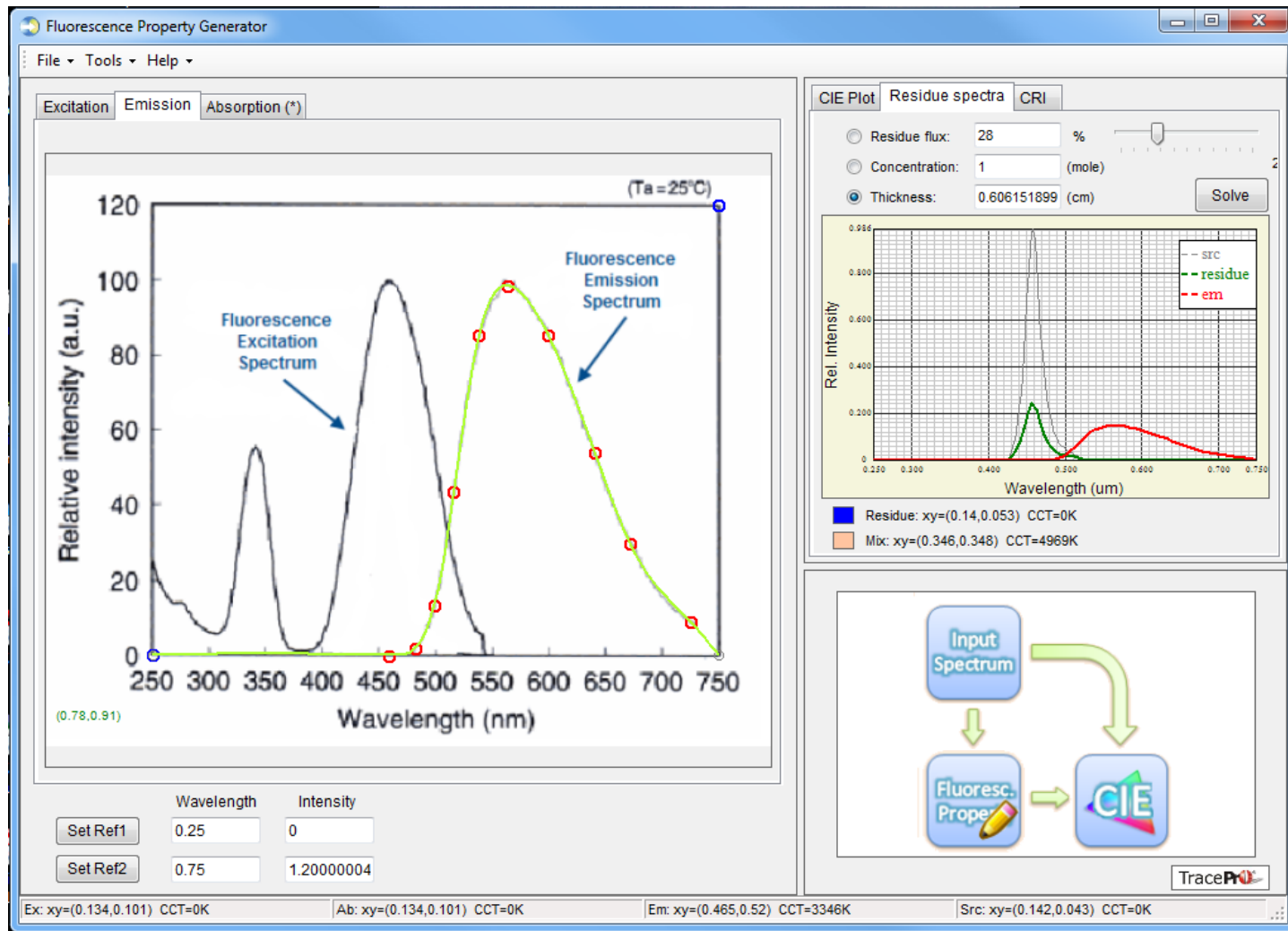


# Source Modeling Tools in TracePro

# Surface Source Property Generator Utility

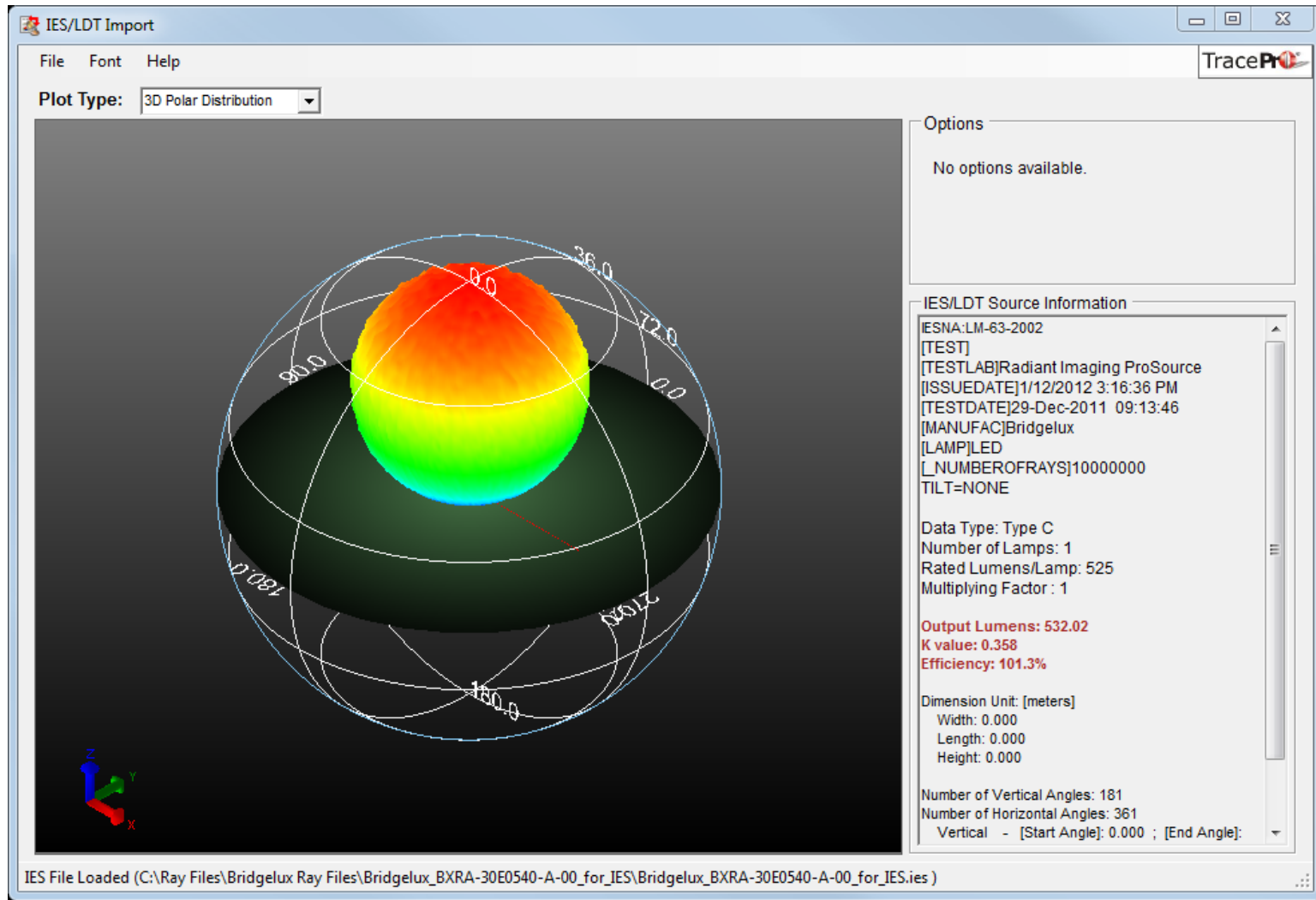
Please see our video tutorial at [www.lambdares.com/videos/](http://www.lambdares.com/videos/)

# Fluorescence Property Generator Utility





# IES/LDT Import Utility



# Choosing the Right Source Model

# Point Sources and Grid Sources

## Best for:

- Planar sources that have a well defined boundary
- Sources that emit in a Lambertian, Gaussian, or uniform manner
- Monochromatic and polychromatic sources

## Considerations:

- Not the best option for a 3-dimensional source
- May not be able to model more complex angular distributions

## Examples:

- Fiber optics
- Laser diodes

# Ray File Sources

## Best for:

- Planar and 3-dimensional sources
- Sources that emit in complex angular distribution patterns
- Sources that can be modeled monochromatically
- Sources that have lenses and structural elements

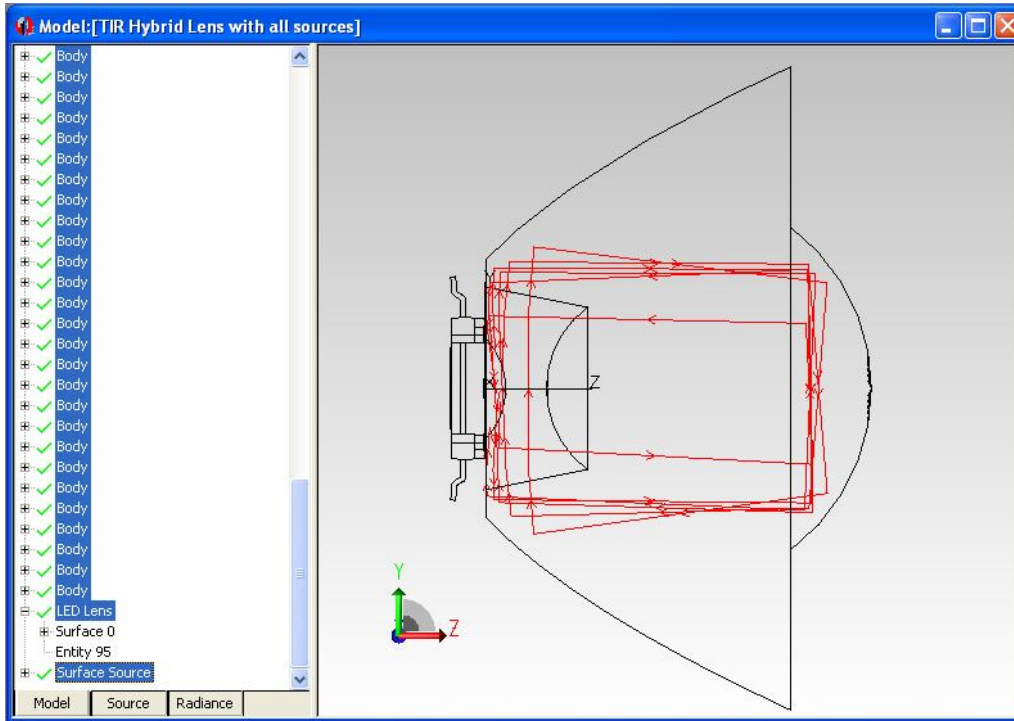
## Considerations:

- Defined monochromatically
- Not a good choice if emitted light will interact with source
- IES and LDT files treat the source as a point source, no position data for ray starting positions

## Examples:

- LEDs
- Luminaires

# Ray File Sources



Small percentage of rays shown

- Some of the light emitted by the LED is totally internally reflected by the lens
- Ray sorting feature in TracePro is used to show rays that are hitting the LED's lens dome
- Approximately 0.1% of initial flux is impinging back on the source

# Surface Source Properties

## Best for:

- Detailed source models
- Sources that emit in complex angular and spectral distribution patterns
- Where modeling the interaction of light with the source structure is important

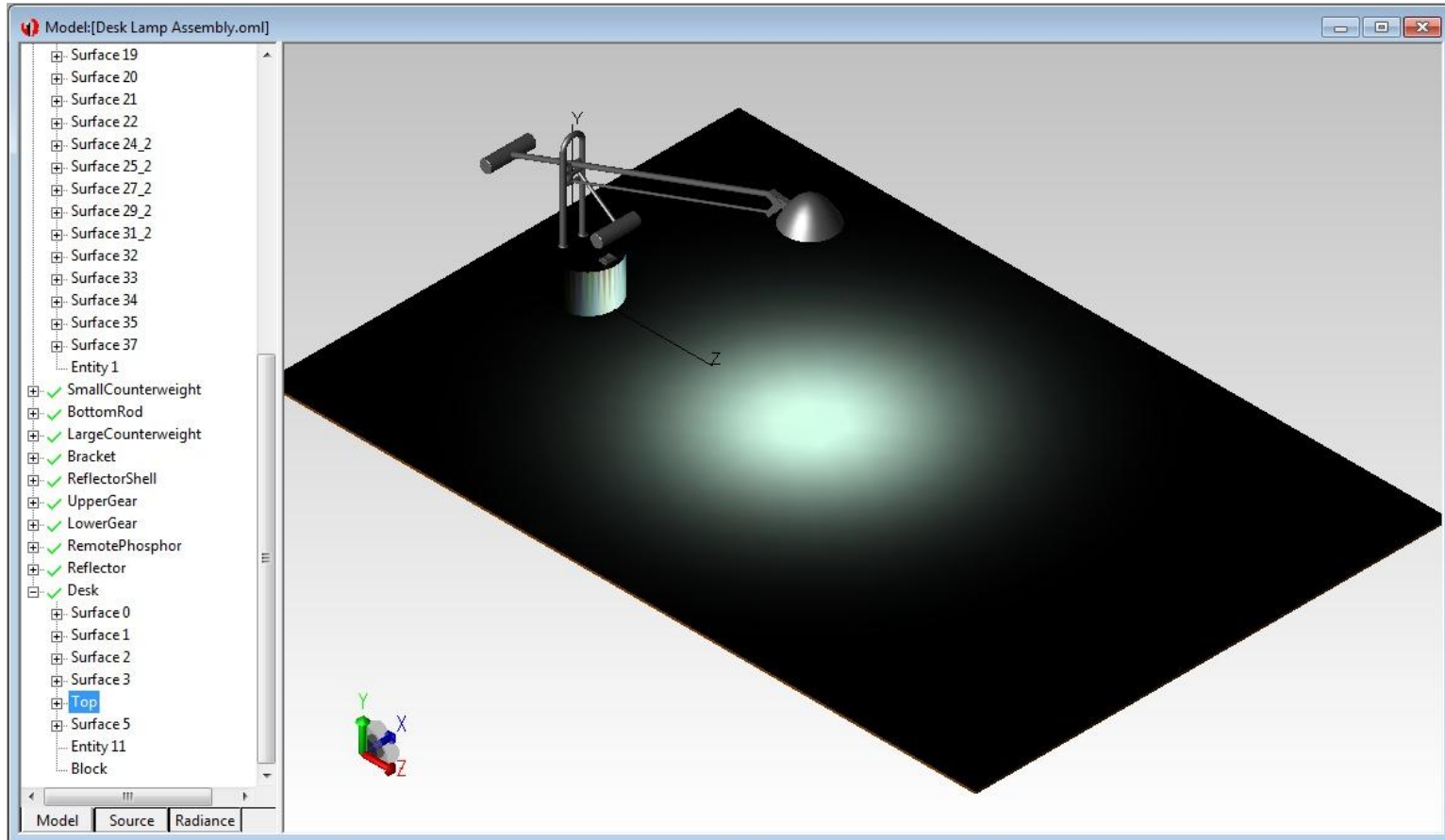
## Considerations:

- Models can be more complex to make
- Need accurate material and surface properties

## Examples:

- LEDs
- Lamps such as arc and filament
- Complete optical systems

# Surface Source Property Application



# 3D Solid Model

## Best for:

- Detailed source models
- Sources that emit in complex angular and spectral distribution patterns
- Where modeling the interaction of light with the source structure is important

## Considerations:

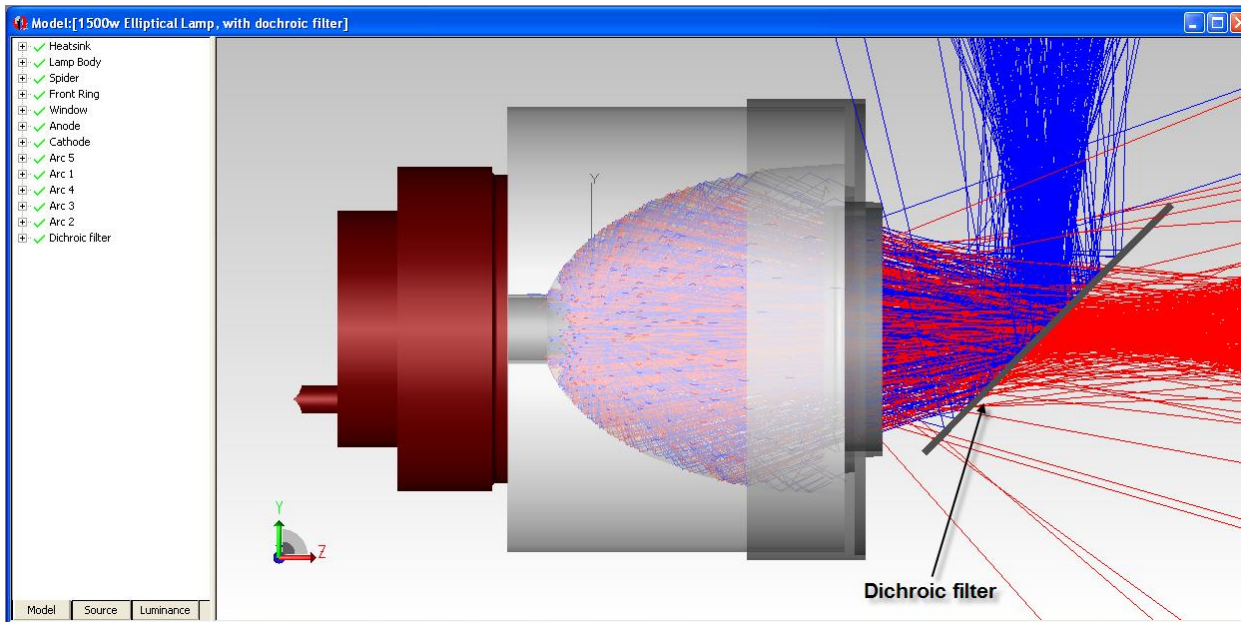
- Models can be more complex to make
- Need accurate material and surface properties

## Examples:

- LEDs
- Lamps such as arc and filament
- Complete optical systems



# 3D Solid Model Application



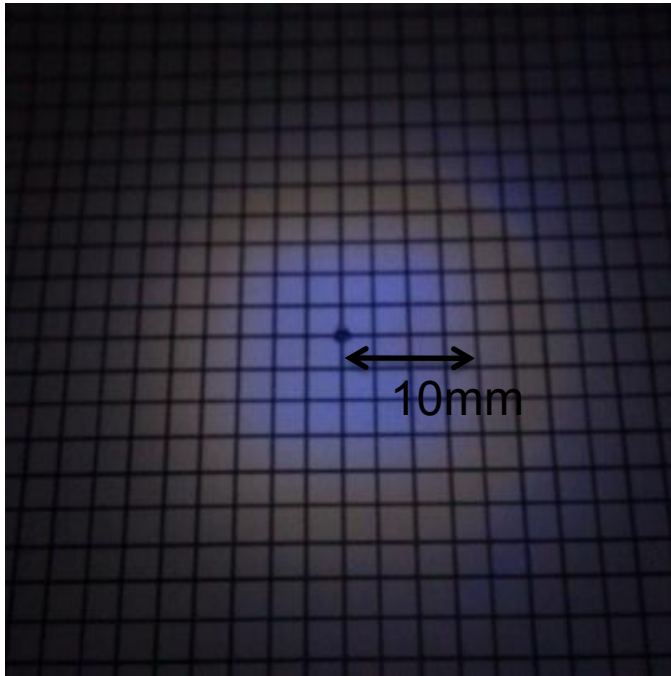
- Arc is defined polychromatically
- Luminous intensity distribution of the arc is modeled
- Spectral properties can be tracked through the model, for example the dichroic filter shown here

# Measured vs. Modeled Results

# LED Example #1



# LED Example #1

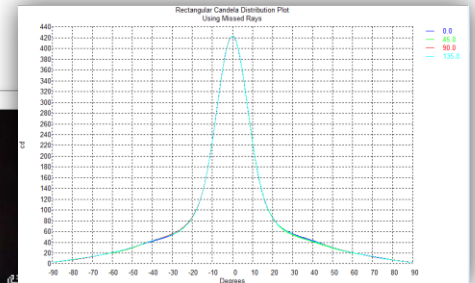
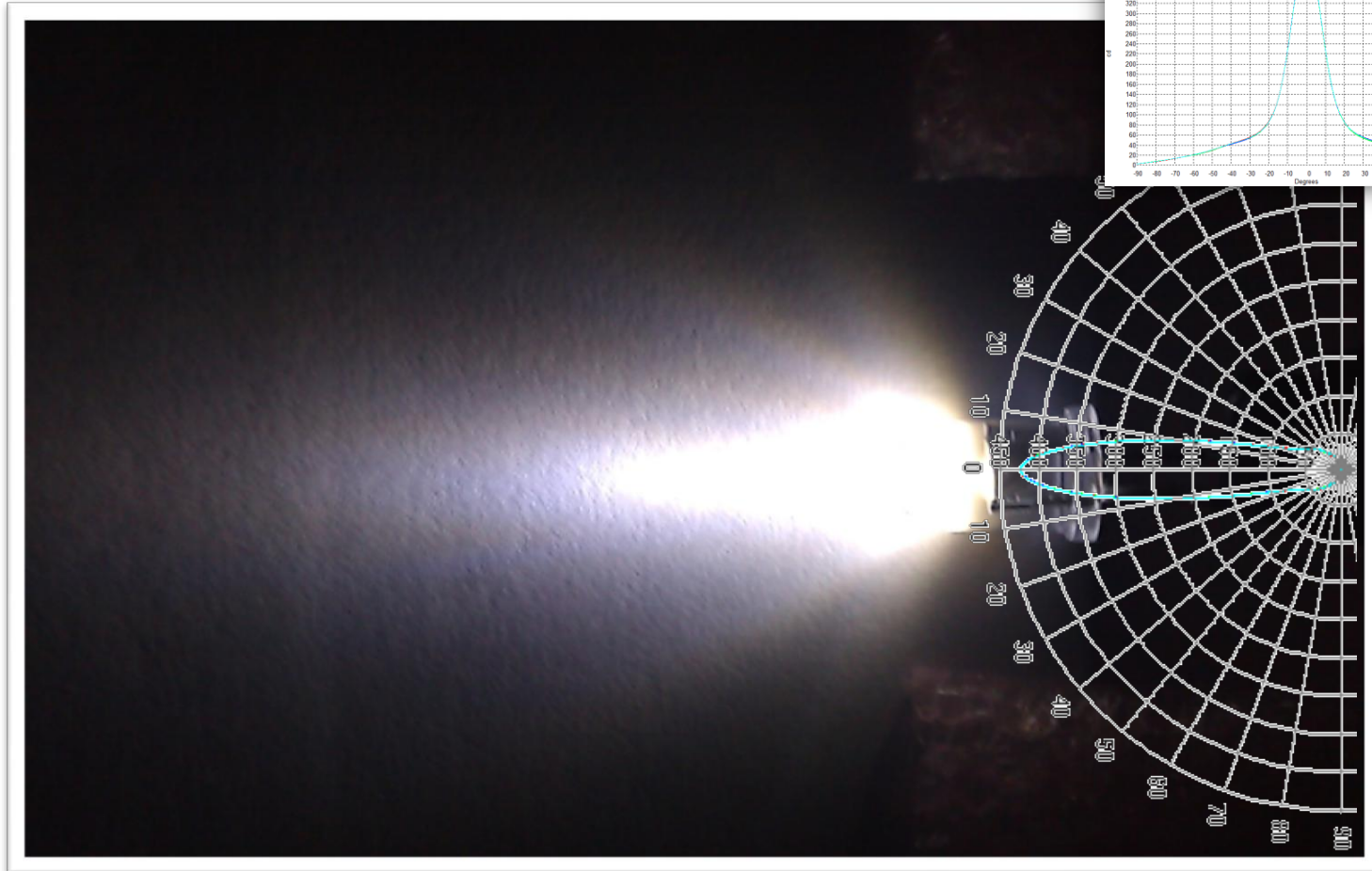


Mobile phone picture of actual  
LED illuminance at a 10cm  
distance

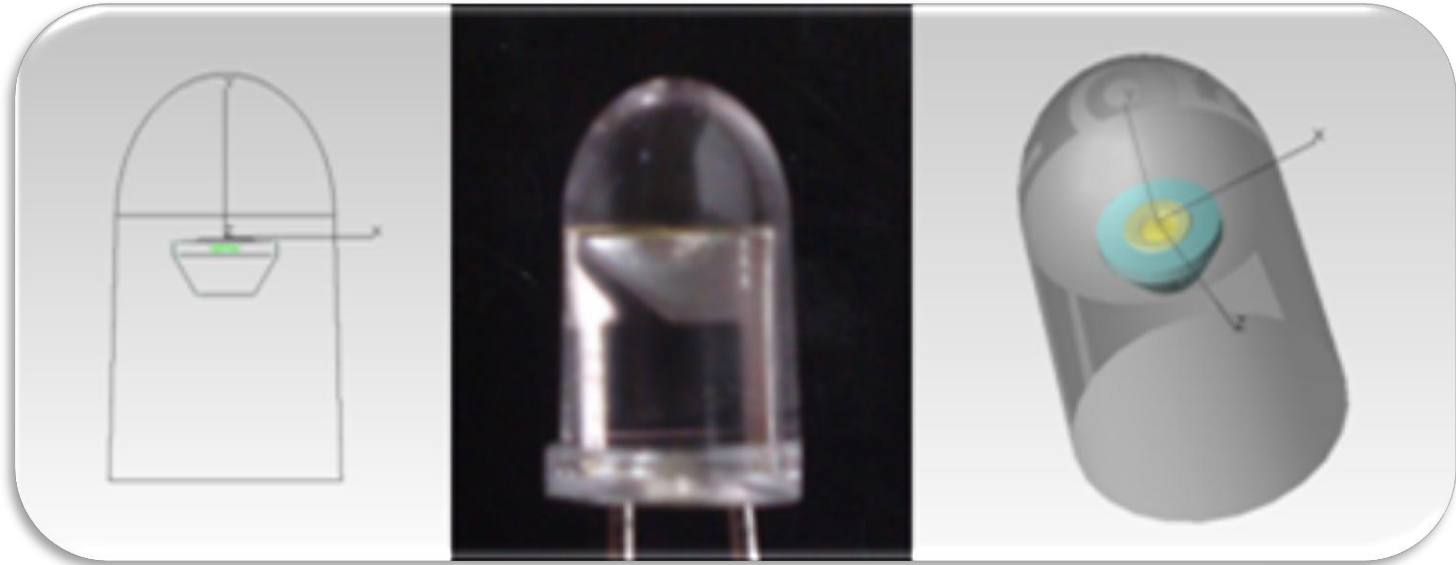


TracePro TrueColor Irradiance  
Map raytrace at a 10cm distance

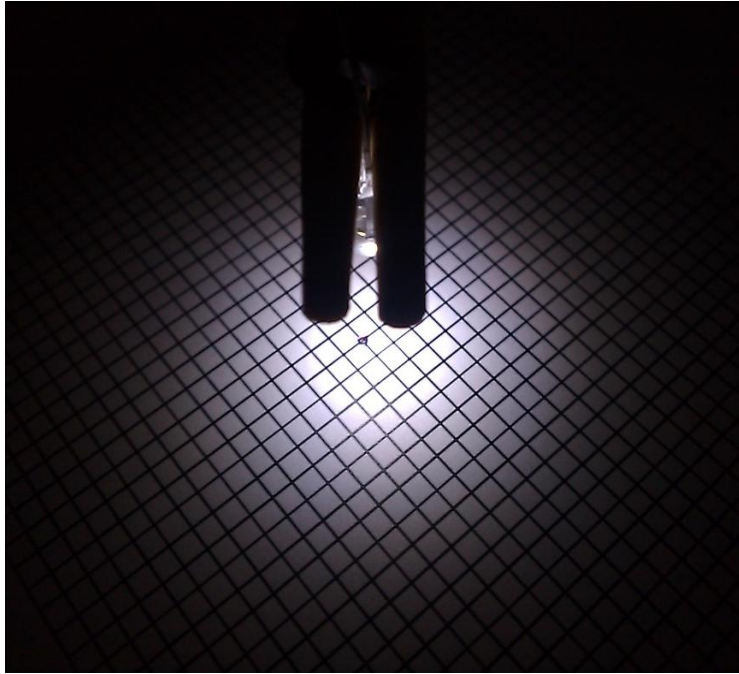
# LED Example #1



# LED Example #2



# LED Example #2

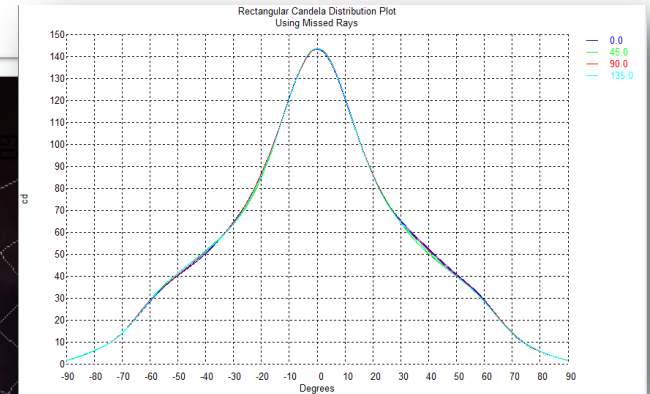
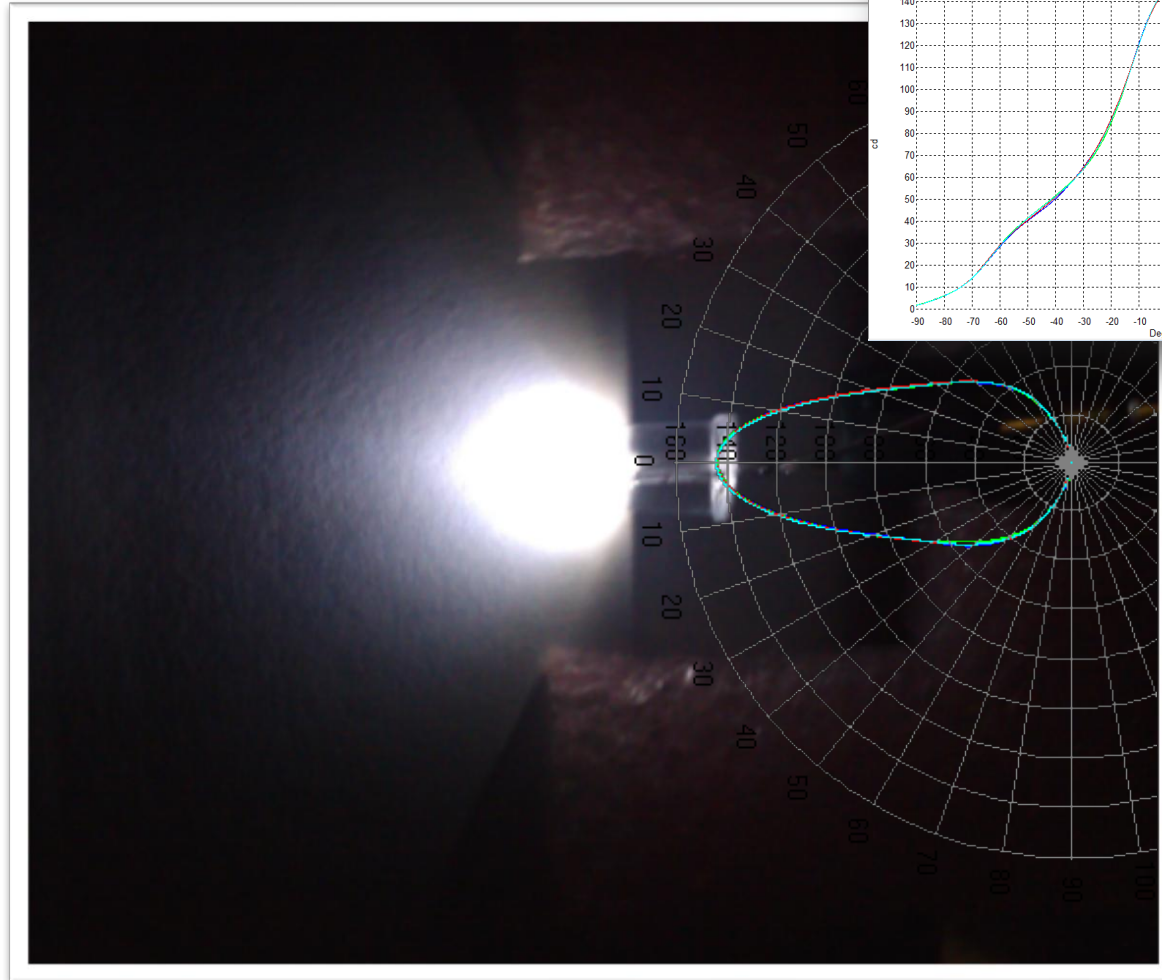


Mobile phone picture of actual  
LED illuminance at a 2.2cm  
distance



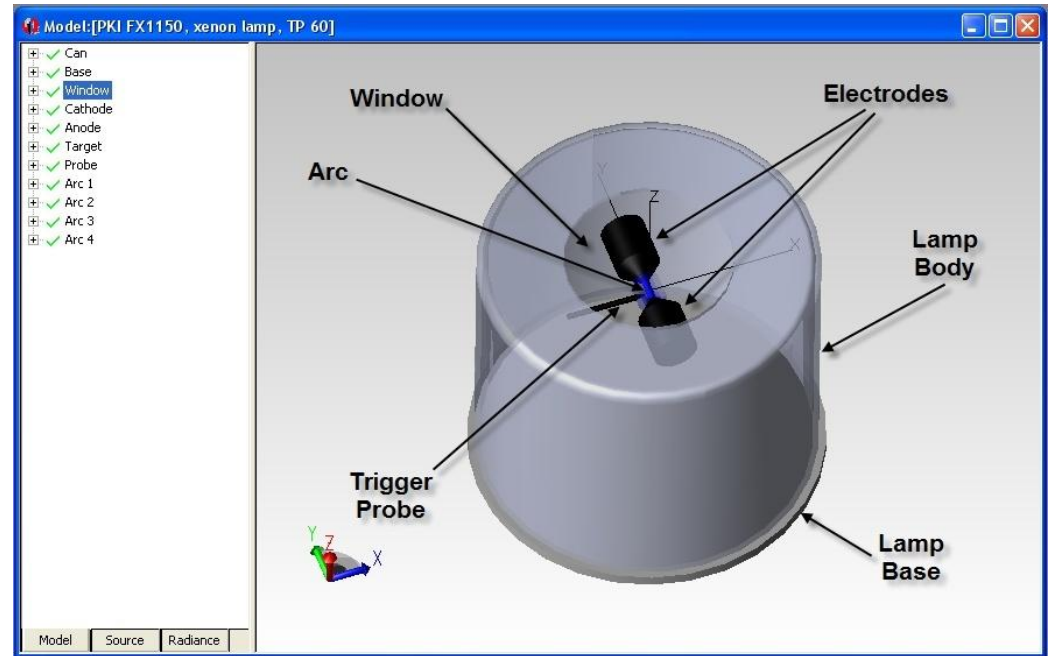
TracePro TrueColor Irradiance  
Map raytrace at a 2.2cm distance

# LED Example #2



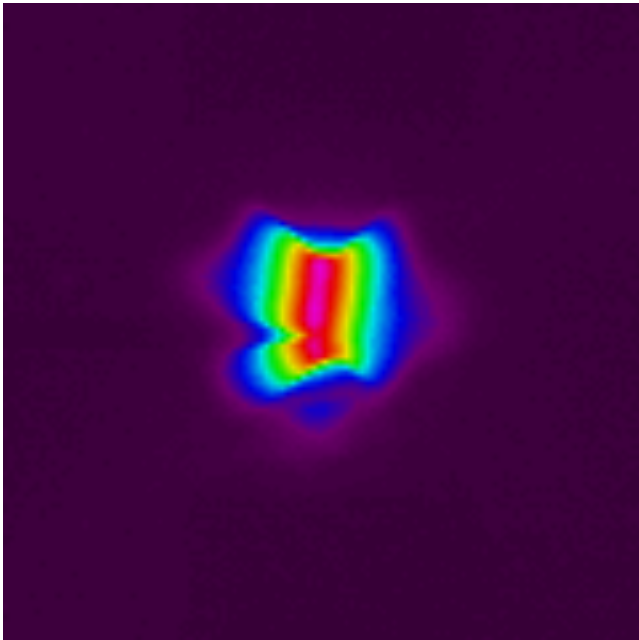


# Xenon Flashlamp Example

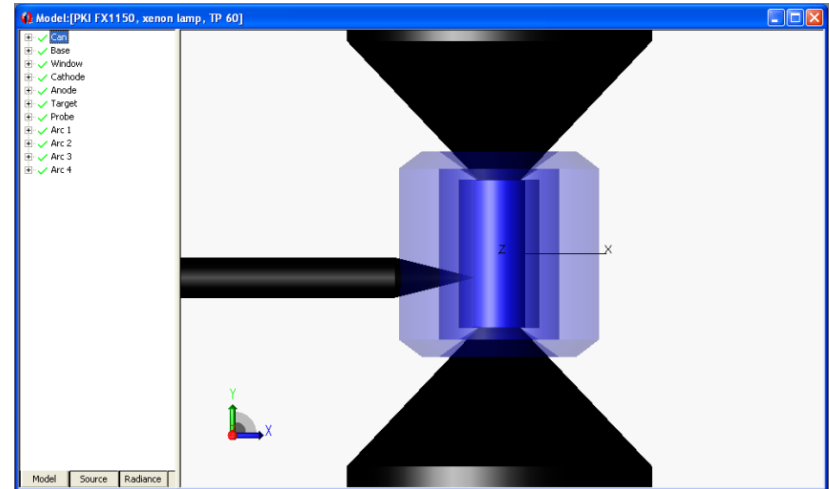


TracePro model of PerkinElmer, now Excelitas, FX-1150 flashlamp

# Xenon Flashlamp Example

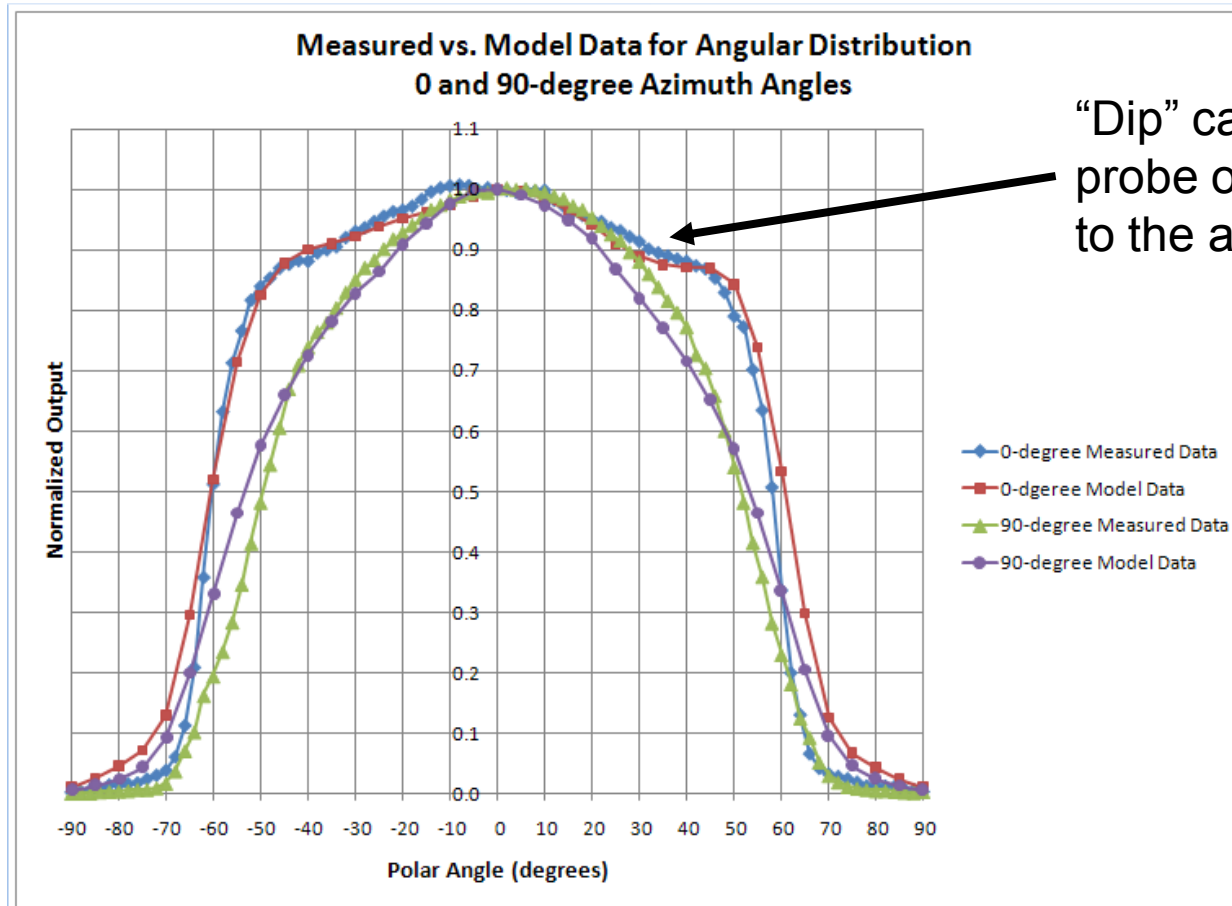


Actual image of FX-1150 arc



TracePro model of FX-1150 arc

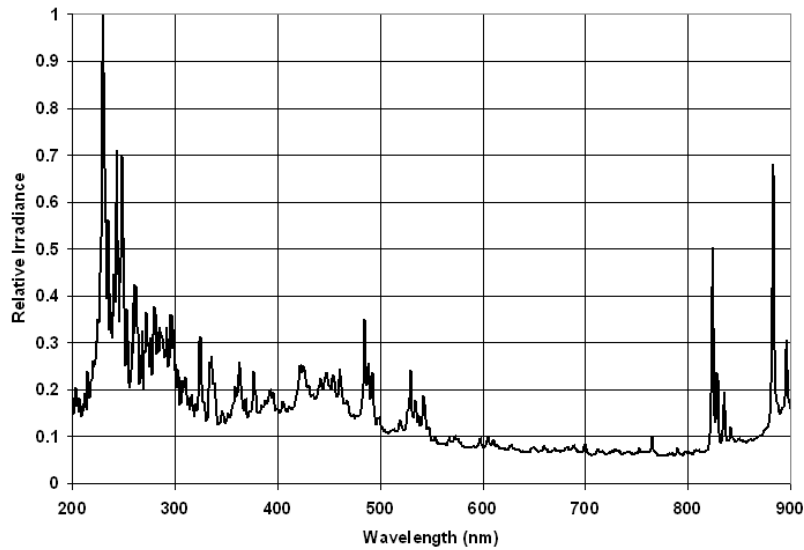
# Xenon Flashlamp Example



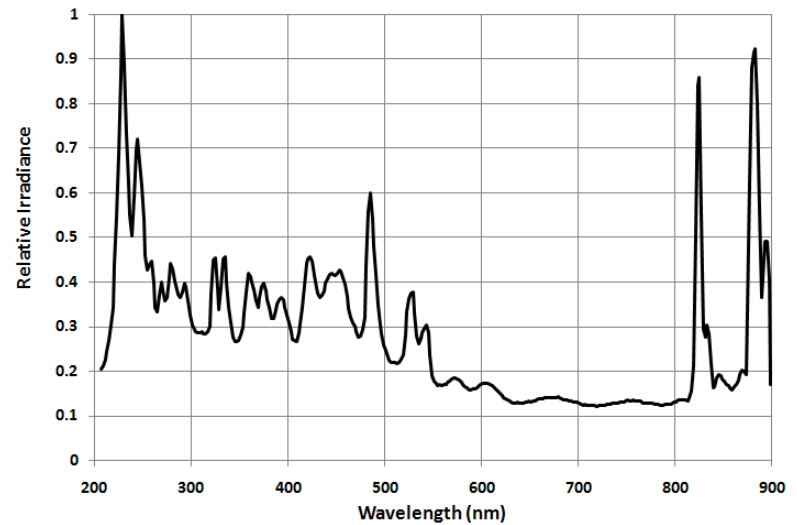
Angular Distribution: Measured vs. Modeled

# Xenon Flashlamp Example

## Spectral Distribution



**Measured**  
(0.7nm sampling interval)



**Modeled**  
(2nm sampling interval)

# Summary

- Several ways to model light source
- Examples of options for modeling light sources were shown
- Best option will depend on the application
- Surface source properties and 3D models offer the most versatility
- Accurate source models depend on accurate property definitions
- Excellent correlation was shown between measured and modeled data for LEDs and a xenon short-arc flashlamp

**Thank You**

# Questions and Answers

**For Additional Information  
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[www.lambdares.com](http://www.lambdares.com)**